

Air-to-water inverter heat pumps with axial fans

Technical Bulletin

Models

i-290 0106

i-290 0109

i-290 0109T

i-290 0112

i-290 0112T

i-290 0114

i-290 0115

i-290 0118



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1. DESCRIPTION OF UNIT AND TECHNICAL SPECIFICATIONS

The i-290 heat pumps were designed for residential and commercial applications. They are extremely versatile and prepared for heat pump operation with hot water production for ambient heating and for sanitary use at a temperature of 75°C. The refrigerant employed is R290 gas, which, thanks to its low GWP, ensures a long term solution in terms of efficiency and environmental sustainability. Use of the INVERTER-controlled brushless compressor technology, coupled with electronic expansion valve, circulator pump and variable speed fan ensures excellent performance, due to the optimisation of the specific consumption and the high modulating capacity, which in turn translate into high COP and EER values.

1.1 FRAMEWORK

All units of the range are manufactured from continuously hot-dip galvanised sheet steel and painted with polyurethane powders in an oven at 180°C to ensure the best weather resistance. The sheets are painted with a corrosion resistance class of C3-M, according to ISO 12944-2.

The frame is self-supporting, with removable panels to facilitate inspection and maintenance of internal components, and is painted in RAL 7043 (or RAL 7043C4 in the case of accessory TR2C4). All screws and rivets for outdoor installation are made of galvanized steel.

The front grilles of the units are finished in RAL 9005 and are also tested in accordance with EN ISO 4892-2 to ensure resistance to accelerated ageing of plastic materials caused by solar radiation and atmospheric agents.

1.2 COMPRESSORS

Twin rotary hermetic inverter controlled DC compressors, are designed to operate with R290, equipped with thermal protection and mounted on rubber vibration dampers.

The compressors are installed in a compartment separated from the air flow to reduce noise. They are also equipped with crankcase heater to prevent oil dilution and consequently galling.

The compressors can be inspected by removing the side and front panels of the unit, so that they can be serviced even with the units running.

1.3 AIR SIDE HEAT EXCHANGER

The air heat exchangers are made of copper pipes and prepainted aluminium fins. The pipes are mechanically expanded into aluminium fins to increase the thermal exchange factor. The shape of these exchangers allows a low air side pressure drops and therefore fans can run at low speed (thus reducing unit noise).

As optional the coils can be supplied with a "SILVER LINE" to allow greater resistance to acidity and salt spray resulting in increased hydrophilic ability and performance compared to a battery with simple aluminium fins. The air side exchangers are designed to minimise the refrigerant gas charge.

1.4 UTILITY SIDE HEAT EXCHANGER

The utility heat exchangers are the brazed plate type, made of stainless steel AISI 304, insulated at the factory with closed cell material. They can be equipped with anti-freeze electric heater (optional KA accessory). Each evaporator is protected by a temperature sensor used as an antifreeze protective probe which activates the circulator, even when the machine is switched off, if the conditions imposed on the control occur.

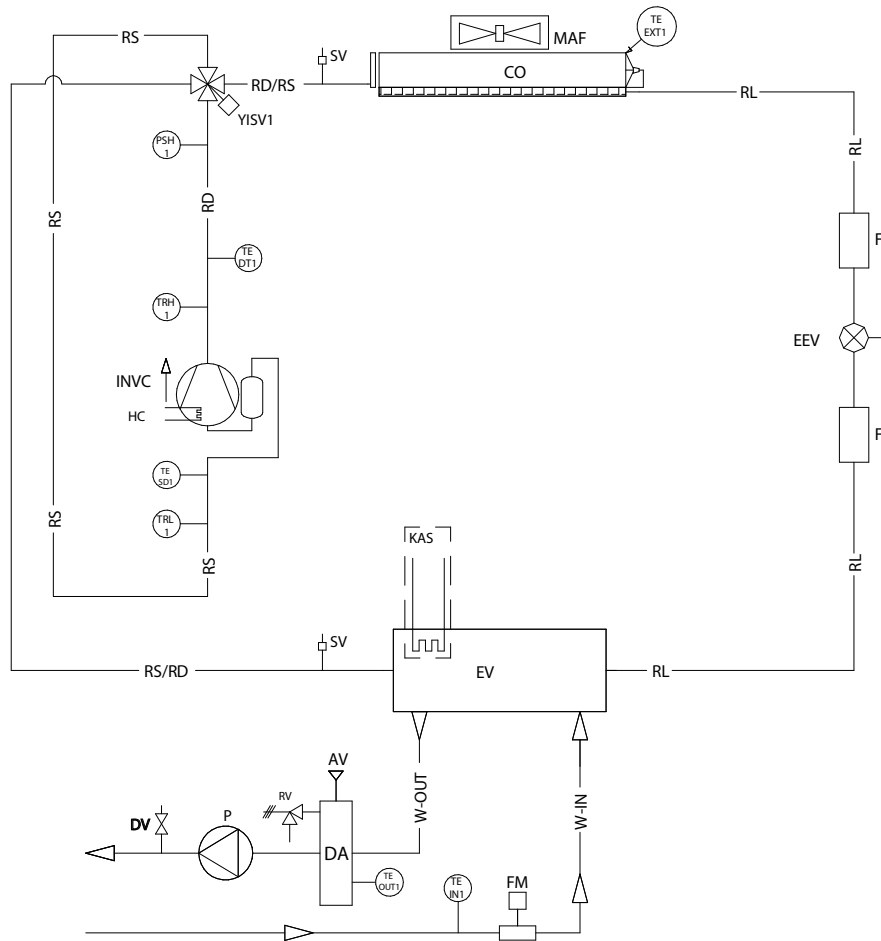
1.5 EC FAN

The fans are made of plastic, the axial type with airfoil blades. They are all statically and dynamically balanced and are supplied complete with protective grid. All electric motors used are brushless modulating to optimise the evaporation/condensation pressure in summer/winter operation so as to allow the correct operation of the machine. The motors are directly coupled and equipped with integrated thermal protection with IP54 rating.

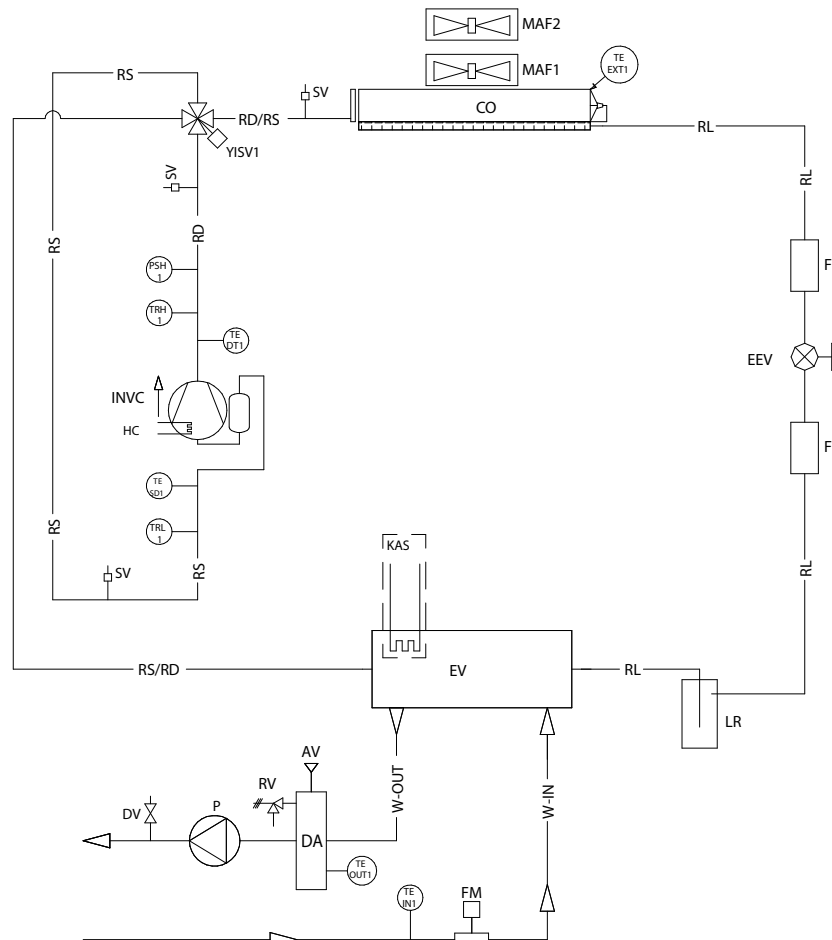
1.6 COOLING CIRCUIT

The cooling circuit is made with components of leading international companies and in compliance with UNI EN standard 13134 on brazing procedures. The coolant is the new R290 (GWP equal to 0,02) ecological gas. The basic version of the cooling circuit includes: 4-way cycle reversing valve, electronic expansion valve, liquid separator integrated with the compressor, liquid receiver (only for i-290 0112, 0112T, 0114, 0115, and 0118 units), safety device (high-pressure switch), pressure transducers to carefully measure evaporation and condensing pressure, bidirectional metal mesh filters to avoid obstructions on the lamination valve. The suction pipe is thermally insulated thanks to a closed cell elastomeric foam. A pressure test is performed to detect any potential leakage and the unit is supplied already charged with the optimal amount of gas for proper functioning.

Circuit diagram i-290 0106, 0109, 0109T



Circuit diagram i-290 0112, 0112T, 0114, 0115, 0118



ACRONYM	DESCRIPTION	ACRONYM	DESCRIPTION
INVC	VARIABLE SPEED COMPRESSOR	RD	DISCHARGE LINE
CO	COIL	RL	LIQUID LINE
EV	PLATE HEAT EXCHANGER	RD/RS	DISCHARGE/SUCTION LINE
EEV	ELECTRONIC EXPANSION VALVE	RS/RD	SUCTION/DISCHARGE LINE
YISV	4-WAY CYCLE REVERSING VALVE	W-OUT	SYSTEM WATER OUTLET LINE
LR	LIQUID RECEIVER	W-IN	SYSTEM WATER INLET LINE
F	FILTER	TRH	HIGH PRESSURE TRANSDUCER
SV	CHARGING CONNECTION	TRL	LOW-PRESSURE TRANSDUCER
HC	CRANKCASE HEATER	TE EXT	OUTDOOR AIR TEMPERATURE PROBE
MAF	AXIAL FAN	TE SD	SUCTION LINE TEMPERATURE PROBE
RS	HEAT EXCHANGER ANTIFREEZE HEATER	TE DT	COMPRESSOR DISCHARGE TEMPERATURE PROBE
KAS	SUCTION LINE	PSH	HIGH PRESSURE SWITCH

1.7 ELECTRICAL PANEL

The electric panel is designed in compliance with current European standards. The electric panel can be accessed by removing the cover on the unit using a specific tool. The electric panel has an IPX4 protection rating. The panel is also supplied with an auxiliary board for electrical connections and utilities. The auxiliary board has digital inputs with voltage-free contact for:

- Remote ON-OFF.
- Summer/winter mode.
- Double set-point control.

There are also analogue inputs for:

- Domestic hot water sensor.
- Storage sensor.

Below listed the digital inputs (max. voltage available for input: 0,5 A):

- Machine lock signal.
- 3-way valve for Domestic Hot Water control.
- Double set-point control.

The system is pre-fitted with connectivity arrangement for ModBus RTU RS-485 monitoring and 12 VAC supply e-PRO wall-mounted controller.

1.8 CONTROL SYSTEM

All i-290 units are equipped with microprocessor with overheating control logic by means of an electronic thermostatic valve managed according to the signals sent by the pressure transducers. The CPU also controls the following functions: water temperature control, antifreeze protection, compressor timing, alarm reset, alarm management and operating LEDs. The control system, with the INVERTER technology and on board sensors, monitors and continuously adapts the performance of the inverter compressor, of the circulator and of the fan (2 fans in models 0112, 0112T, 0114, 0115, 0118).

1.9 CONTROL AND PROTECTIVE DEVICES

All the units are standard supplied with the following control and protective devices: return water temperature sensor, installed on water return pipe from the system, working and antifreeze probe installed on the water discharge pipe to the system, high pressure transducer, low pressure transducer, temperature probes on both the compressor's suction and discharge lines, compressor thermal protection, fan thermal protection, water side flowmeter protecting the evaporator, high pressure switch.

1.10 PLUMBING CONNECTIONS

i-290 chillers are supplied with a built-in water circuit which includes: modulating circulator with high-efficiency brushless motor ($EEL \leq 0,21$), suitable for the use of chilled water and managed directly by the machine's controller, plate heat exchanger, flowmeter, safety valve (3 bar) bound to a discharge system and a deaerator supplied with air vent valve.

2. DESCRIPTION OF VERSIONS AND ACCESSORIES

2.1 VERSIONS

i-290 - reversible heat pump with built-in hydronic unit (safety valve, modulating circulator, flowmeter, filling/drain valve).

Available models: 0106, 0109, 0109T, 0112, 0112T, 0114, 0115 and 0118. Sizes 0106, 0109, 0112, 0114 provide a single-phase power supply, while sizes 0109T, 0112T, 0115, 0118 require a three-phase power supply.

The unit code consists of the following elements:

- 7 fixed digits.
- The symbol as separator.
- 8 variable digits (fields) identifying the sizes, power supply and factory mounted accessories.
- 2 variable digits (MC field) which identify the i-290 series in any customisations.

0112422(VR)(AE)(CT1)(KA)(CR)(TR)(RP)(AC1)(MC)

Order code	0112422	-
Unit version (VR)	2	Standard
	6	Version SL
Power supply (AE)	0	Single-phase
	1	Three-phase
Power supply (CT1)	35	0106 (*)
	36	0109
	37	0112
	38	0115 (**)
	39	0118 (**)
	54	0114 (*)
Antifreeze kit (KA)	0	Without antifreeze kit
	1	With antifreeze kit (KA)
	7	Base frame resistance (KA3)
Remote control (CR)	0	Modbus protocol
Coil treatment (TR)	0	None
	8	Coil with Silverline treatment (TR2)
	9	Coil and sheet metal treatment (TR2C4)
Protection grids (RP)	0	None
	1	Coil protection grids (RP)

(*) Variants not valid for AE=1

(**) Variants not valid for AE=0



CAUTION: The antifreeze kit is a factory mounted accessory. It is not possible to install it later.

2.2 LIST OF ACCESSORIES

The available accessories for the i-290 heat pumps are listed below.

	Accessory	Standard	Factory-fitted	Supplied separately
AG - Vibration damper kit	x			x
KA - Antifreeze kit (exchanger + base frame)	x		x	
KA3 - Antifreeze kit (base only)	x		x	
TR2 - Coils anticorrosion treatment	x		x	
TR2C4 - Anti-corrosion treatment on coil and sheet metal	x		x	
RP - Coils protection grids	x		x	
VRC - Condensate drip tray	x			x
FY - Y-filter	x			x
Filling /drain valve		x	x	
Water side safety valve		x	x	
Bag kit (screws, cable clamp, connector)		x	x	

	Accessory	Standard	Factory-fitted	Supplied separately
Screwdriver for user board terminals		x	x	
VDIS2 - Diverter valve Kvs 19.2	x			x
Electronic throttling valve		x	x	
VSA - Antifreeze thermal drain valve	x			x
SAS - Domestic hot water probe / System remote probe	x			x
SPS - Solar panel probe for GI3	x			x
Flowmeter (flow presence signal)		x	x	
Hi-TV415 - Multifunctional touch screen remote control	x			x
e-PRO - Multifunctional touch screen remote control		x		x
GI3 - External system management module	x			x
FD - Dirt separator	x			x
Unit lifting belts	x			x
Deaerator		x	x	
Electronic circulator		x	x	
Remote on/off voltage-free contact		x	x	
CM - BMS connectivity arrangement - ModBus protocol included		x	x	
ISK - USB/RS485 Serial Converter	x			x
LNC - LAN/Wi-Fi Local Converter	x			x
OVPN - OpenVPN LAN/Wi-Fi 3G Remote Converter	x			x
Editing the dynamic set-point - climate curve (via external air probe fitted in the unit)		x		x
Voltage-free contact for Summer/Winter selection		x		x
Machine lock signal		x	x	
Enabling maximum Hz ^(*)		x		x
Enabling minimum Hz ^(*)		x	x	
Digital input for double set-point		x		x

^(*) Functions can be enabled as an alternative.

2.3 DESCRIPTION OF ACCESSORIES

2.3.1 Component supplied as standard

Electronic circulator - standard on the unit, electronically controlled and high efficiency.

Flowmeter (flow presence signal) – this device monitors and signals water circulation in the plate heat exchanger. This component is essential because it switches off and secures the unit preventing the formation of ice.

Electronic throttling valve – expansion valve, designed for the control and continuous regulation of the amount of refrigerant entering the evaporator. To optimise consumption, changes in thermal load can be monitored quickly.

Water side safety valve - valve installed on the hydraulic circuit to control overpressure - setting 3 bar.

Filling / drain valve - there is always a service valve in the unit that is used to fill/discharge the amount of water in the system or adjust the glycol percentage.

Bag kit (screws, cable clamp, connector) – located inside the user card box. It contains the following components:

- N. 6 self-tapping screws, class C15.
- N. 3 cable clamps with screw fastening.
- N. 1 condensate drain connection, 90° with gasket.

Screwdriver for user board terminals - useful screwdriver to facilitate the opening of the user board connection terminals.

Deaerator - component to continuously capture and expel air and any other gases dissolved in the water in the hydraulic circuit. The removal efficiency of this device is very high, allowing the elimination of non-condensable gases present in the circuits down to microbubble level.

Unit lifting belts - belts required for the correct handling of the unit.

e-PRO - Multifunctional touch screen remote control with capacitive LCD for wall-mounted installation in residential and commercial indoor environments for heat pump management. The device replicates all functions on board the unit.

Remote on/off voltage-free contact – contact on the auxiliary board which allows the unit to be switched on and off.

Changing the dynamic set-point - climatic curve (via external air probe in the unit) - the controller allows the set-point to be changed by adding a value depending on the temperature of the outside air probe.

Voltage-free contact for Summer/Winter selection – option of remotely controlling the heating or cooling mode of the heat pump.

Machine block signalling - control system signalling of locked unit (can be reset manually). Alternatively, one of the following functions can be activated (contact after-sales service):

- Alarm signalling;
- Defrosting signalling;
- Compressor running signalling;
- Season signalling;
- System integration resistor management;
- Sanitary integration resistor management;

Enabling minimum Hz - With the activation of this function (which must be done following the procedure described in the control manual) the unit will reduce the power consumption by approximately 10% of the nominal reference value, resulting in a reduction in capacity. Alternative function at maximum Hz.

Enabling maximum Hz - With the activation of this function (which must be enabled by the after-sales service) the unit will increase the capacity by approximately 10% over the reference nominal value, resulting in an increase in power consumption. Alternative function at minimum Hz.

Digital input for double set-point - input to change the set point.

CM - BMS connectivity arrangement - ModBus protocol included - accessory to connect the unit to external controllers via serial cable with RS-485 electric standard and ModBus RTU protocol.

2.3.2 Factory-fitted accessories

KA - Antifreeze kit (exchanger + base frame) - It involves the use of a self-heating cable that is fixed to the base of the unit in the vicinity of the condensation coil and a PET resistance placed on the face of the plate heat exchanger.

KA3 - Antifreeze kit (base frame only) - This only involves the use of a self-heating cable that is applied to the base of the unit near the condensation coil.

TR2 - Coil anticorrosion treatment - With the treatment the coil becomes flexible to withstand contractions and thermal expansions, it is mechanically resistant, UV-protected and dirt repellent. Heat transmission losses are very low. The treatment ensures coil protection in all environmental conditions: from marine to rural settings, from industrial to urban areas.

For specific cleaning instructions for coils treated in this way, please refer to the chapter in the user-installer manual 'Cleaning of Corrosion Treated Coils'.

The treatment withstands 6000 h according to ASTM B117.

TR2C4 - Anti-corrosion treatment on coil and sheets - provides for a TR2 type treatment of the coil (as described above) and, in addition, the hot-dip galvanised steel panels are painted to conform to machine installations in C4H environments, according to UNI EN 12944. The external screws are in AISI304 class A2 material.

The fan protection grid is also included in the treatment, while the galvanised sheets inside the machine (frame case and inductances) are excluded.

RP - Coil protection grids - wire mesh to prevent the intrusion of foreign bodies inside the battery and to protect the battery from accidental contact with things or people (can also be ordered as a separate accessory).

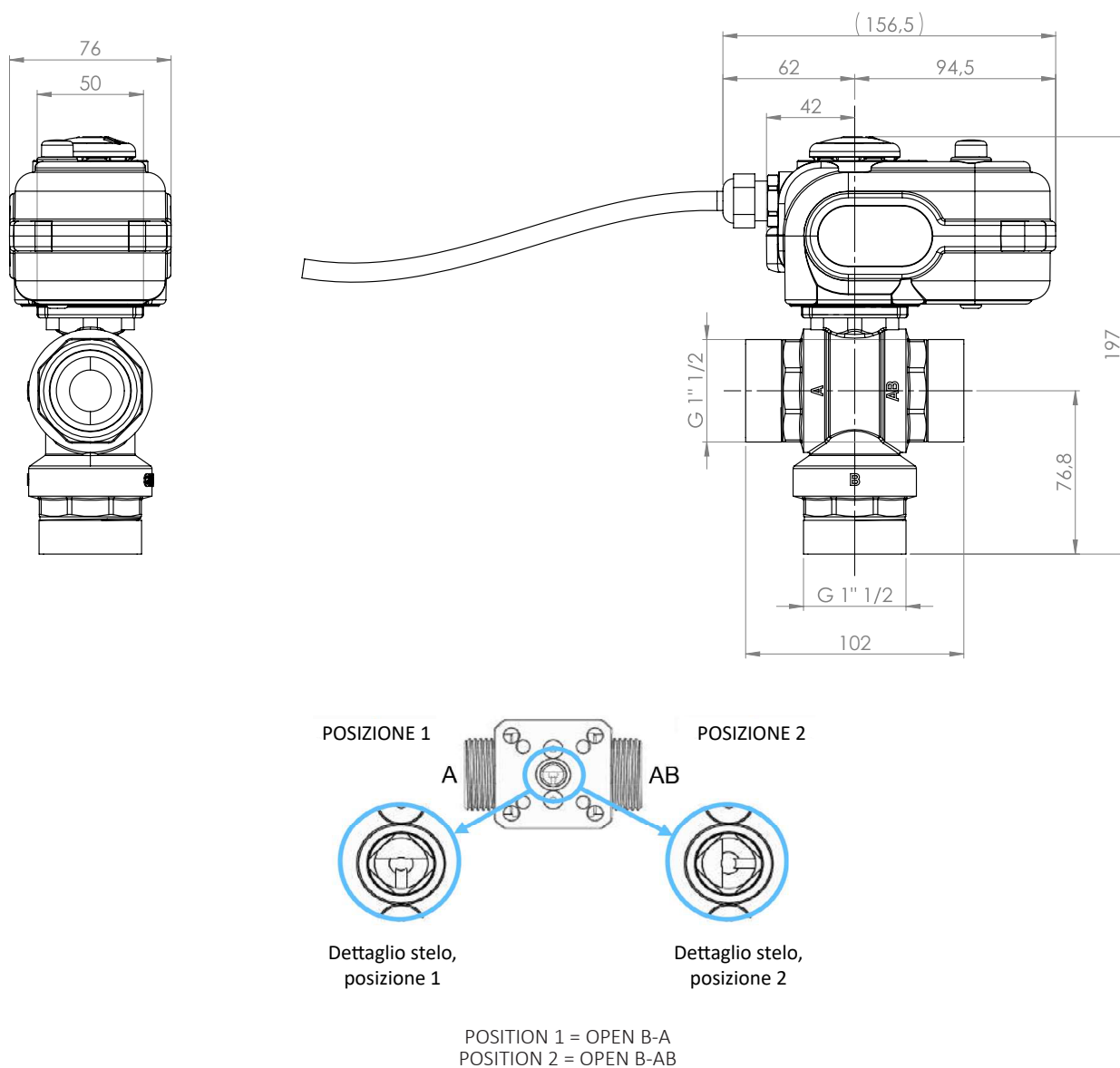
2.3.3 Accessories supplied separately

AG - Vibration damper kit – they prevent transmitting vibrations to the structure; they must be fitted into the appropriate holes underneath the unit.

GI3 - External plant management module - allows management of the following functions:

- Recirculation circulator management.
- System-side mixing valve management.
- Solar thermal integration management.

VDIS2 - Diverter valve - DN motorised 3-way ball valve (1"1/4) Kvs 19,2, connections MMM 1" ½ complete with servo-control.



Permitted substances: water from -15°C to +110°C (below 0°C only for water with antifreeze additive).

Not suitable for group 1 and 2 gas, group 1 liquids (Directive 2014/68/EU).

Characteristics of servocontrol without spring return:

- Force [Nm]: 16
- Stroke time: 60 s
- Power supply 230 Vac
- IP rating: 65
- Valve body specifications:
- Frame: PN 40

VSA - Antifreeze thermal drain valve – valve able to open at 0°C to prevent the formation of ice inside the pipes.

VRC - Condensate drip tray - galvanised sheet metal container to be installed at the base of the unit for collecting condensate water from the unit.

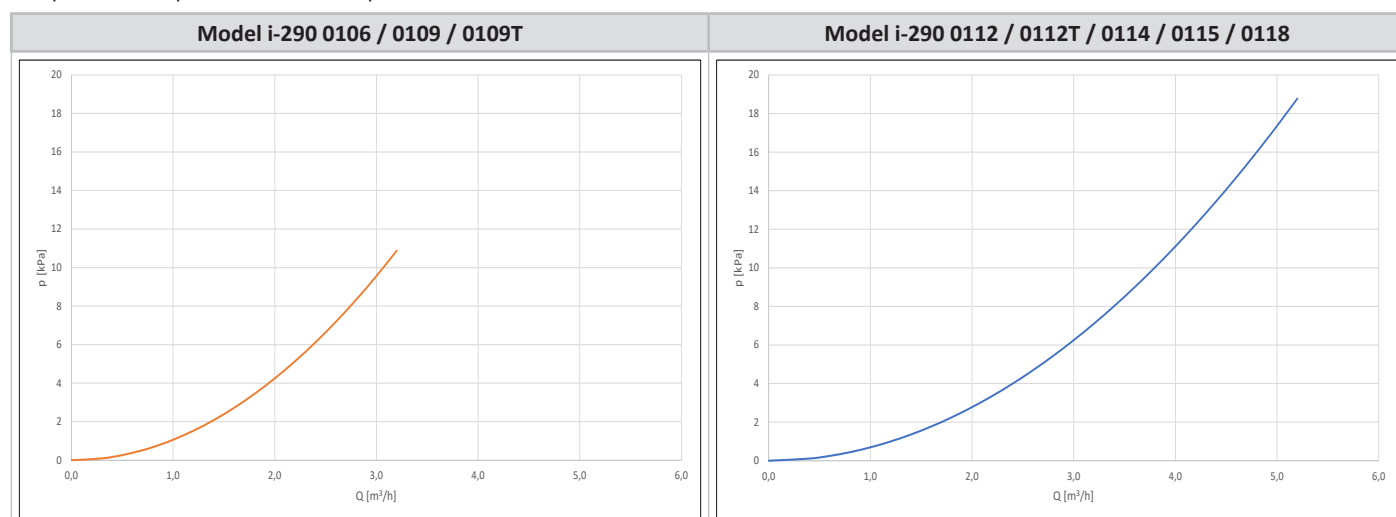
FY - Y-filter - contains a stainless steel mesh sieve (500 µm filtration) that collects solids in the water. Filtration prevents clogging and/or damage to devices installed downstream of the filter. Alternatively, it is possible to install a dirt separator that guarantees a filtration degree of no more than 1 mm (in this case is not necessary to install the Y-filter).

SPS - Solar panel probe for GI3 - probe required to measure the temperature of the solar panels if the unit is integrated with a solar thermal system.

FD - Dirt separator - blocks and retains the heaviest impurities in the hydraulic circuit, which are captured by a synthetic filtering grid and collected in a settling chamber. A magnetic device placed inside the body of the dirt separator also allows ferromagnetic particles to be intercepted.

Model i-290	Code
0106, 0109, 0109T	0119100075
0112, 0112T, 0114, 0115, 0118	0119100076

The pressure drop curves of the component are shown:



p [kPa]	Pressure drop
Q [m³/h]	Water flow rate

SAS - Domestic hot water probe / System remote probe - In some system solutions (e.g. heat pump in parallel to boiler on same hydronic circuit and shut off diverter valve) it might be necessary to enable a system temperature probe so that the machine controller can correctly process the control. The system remote probe controls the temperature of the heat pump only during the compressor start-up phase. Shutdown is managed by the probe on the heat pump delivery line.

Hi-TV415 - Multi-purpose touch screen remote control - touch screen remote control for centralised management of a chiller/heat pump network. It includes humidity and temperature sensors for the thermal hygrometric analysis of the environment and for the management of the double set point for radiant floor heating systems that use a dehumidification system.

ISK - USB/RS485 Serial Converter - interface device capable of reading and writing control registers via the RS485 standard and converting it to a USB port that can be connected to any supervisory system.

LNC - LAN-Wi-Fi Router - device that allows the unit to be connected to a local network via Ethernet cable or Wi-Fi coverage for remote monitoring.

OVPN - 3G LAN-Wi-Fi router with VPN tunnel - device that allows the unit to be remotely connected with industrial routers using the secure OPENVPN service.

2.4 SAFETY RULES FOR TRANSPORT AND STORAGE OF R290 UNITS

Before opening the unit's packaging, check for gas leaks in the area using an appropriate gas detector. Ensure there are no ignition sources near the unit.

Do not smoke near the unit;

Units must be transported and stored in accordance with current national regulations. Specifically, according to the provisions of ADR, which regulates the transport of goods by road and rail in Europe, the maximum total quantity per transport unit in terms of net mass in kg for flammable gases is 333. In addition, for road transport, use vehicles that are preferably open or equipped with a ventilation system and operated by trained personnel.

The units are R290 heat pumps and, according to the European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR), are assigned UN number 3358 (Refrigerating Machines containing flammable, non-toxic, liquefied gas). Since the refrigerant charge is less than 12 kg, compliance with the ADR requirements is not required.

For prerequisites on the transport by sea of equipment charged with flammable refrigerant, refer to the International Maritime Dangerous Goods Code (IMDG), and for transport by air check the regulations prescribed by the International Air Transport Organisation (IATA).

Please observe the following precautions:

- if stored in a closed location, leave the machine in a dedicated place that is always dry, cool, well ventilated and protected from possible ignition sources, direct sunlight or other heat sources. We also recommend using one flammable gas detection sensor every 36-40 m². Always refer to national regulations;
- if stored in an open area, observe the minimum safety distances from drains, cisterns, sewers and other underground areas, in accordance with current national regulations;
- do not remove covers and packaging;
- ensure that all panels are correctly mounted;
- do not obstruct the openings and holes made in the machine panels;
- avoid cleaning the unit with aggressive detergents or chemicals;
- We recommend removing any heating water inside the unit to prevent possible corrosion or, in cold climates, damage to components caused by freezing.



CAUTION: When transporting and storing the unit, beware of possible refrigerant gas leaks that could start a fire.

3. INSTALLATION



CAUTION: All the operations described below must be carried out by **QUALIFIED PERSONNEL** only (IEC 60335-2-40 Annex HH). Before carrying out any operation on the unit, ensure the power supply is disconnected. Also ensure, by means of appropriate locks, that the power cannot be accidentally switched on again until all operations have been completed.

3.1 GENERAL INFORMATION

When installing or working on the refrigeration circuit, it is necessary to scrupulously comply with the regulations given in this manual, observe the instructions on board the unit and in any case apply all necessary precautions. Failure to comply with the regulations may lead to dangerous situations.



After receiving the unit, immediately check its integrity. The unit left the factory in perfect condition; any damage must be immediately reported to the carrier and recorded on the Delivery Note before signing it.

The company must be informed of the extent of the damage within 8 days. The customer must prepare a written report in the event of significant damage.



The units are designed to be installed outdoors. The units are designed to be installed outdoors. Under no circumstances should the outdoor ambient temperature exceed 46°C when the unit is not in operation. Above this temperature, the unit is no longer covered by current pressure equipment safety regulations.



**The installation site must be completely free of fire hazards. All necessary measures must therefore be taken to prevent the risk of fire at the installation site (see Chapter 3.5 for more details). The appliance must not be placed in the vicinity of open flames, ignition sources or heat sources.
The wall of the buildings adjacent to the unit must have an adequate fire resistance class, in order to contain any fire that may develop inside the rooms. However, it is good practice to keep a fire extinguisher near the unit.**

	The unit must be installed in order to allow maintenance and repair. The warranty does not cover costs for platforms or other handling equipment needed for any work.
	All maintenance and inspection operations must be carried out by QUALIFIED PERSONNEL only (IEC 60335-2-40 Annex HH). All equipment used during maintenance operations must be compatible with the refrigerant gas R290.
	Before carrying out any operation on the unit, make sure that the power supply is disconnected and cannot be switched on again accidentally. After disconnecting the power supply from the unit, wait at least 5 minutes before performing any operation on the machine to allow the condensers to discharge.
	Do not use equipment to speed up the defrost process or for cleaning except for those recommended by the manufacturer.
	The appliance must be installed outdoors, in a place without continuously operating ignition sources (e.g. open flames, an operating gas appliance or an operating electric heater). Refer to Chapter 3.5.
	Cable ducts and electrical conduits to the machine must not contain potential ignition sources.
	Do not perforate or burn. Do not make mechanical modifications to the unit.
	There are some moving parts inside the unit. Use extreme caution when working near them, even if the power supply is disconnected. In particular, pay attention to the fan blades when removing the front protective grilles. Do not touch or insert any objects into the moving parts.
	The compressor heads and discharge pipes are at quite high temperatures. The pipes on the suction side of the compressor, on the other hand, can reach very low temperatures. Uninsulated pipes can cause burns or ice burns: only handle these components when their temperature is close to the ambient temperature.
	Take particular care when working near the condensing coils. The aluminium fins are very sharp and can cause serious injuries.
	After the maintenance operations, close the panels by fixing them with screws.
	After maintenance or replacement of components, reconnect the cables in the same position as in the factory.
	Routine maintenance operations can be carried out with the machine charged, while in the case of extraordinary operations, repairs or replacement of components and heavy work in the vicinity of the machine (e.g. construction sites), drain the machine of refrigerant gas and move it to a safe area if necessary (in accordance with Chapter 3.5).
	Insulating materials are not self-extinguishing: remove them when working on the unit, if necessary.
	Do not remove, replace or make illegible the adhesive labels on the unit and packaging. Do not cover the labels after installation of the unit.

3.2 TRANSPORT AND STORAGE TEMPERATURE LIMITS

Minimum storage temperature [°C]	-10°C
Maximum storage temperature [°C]	+50 °C

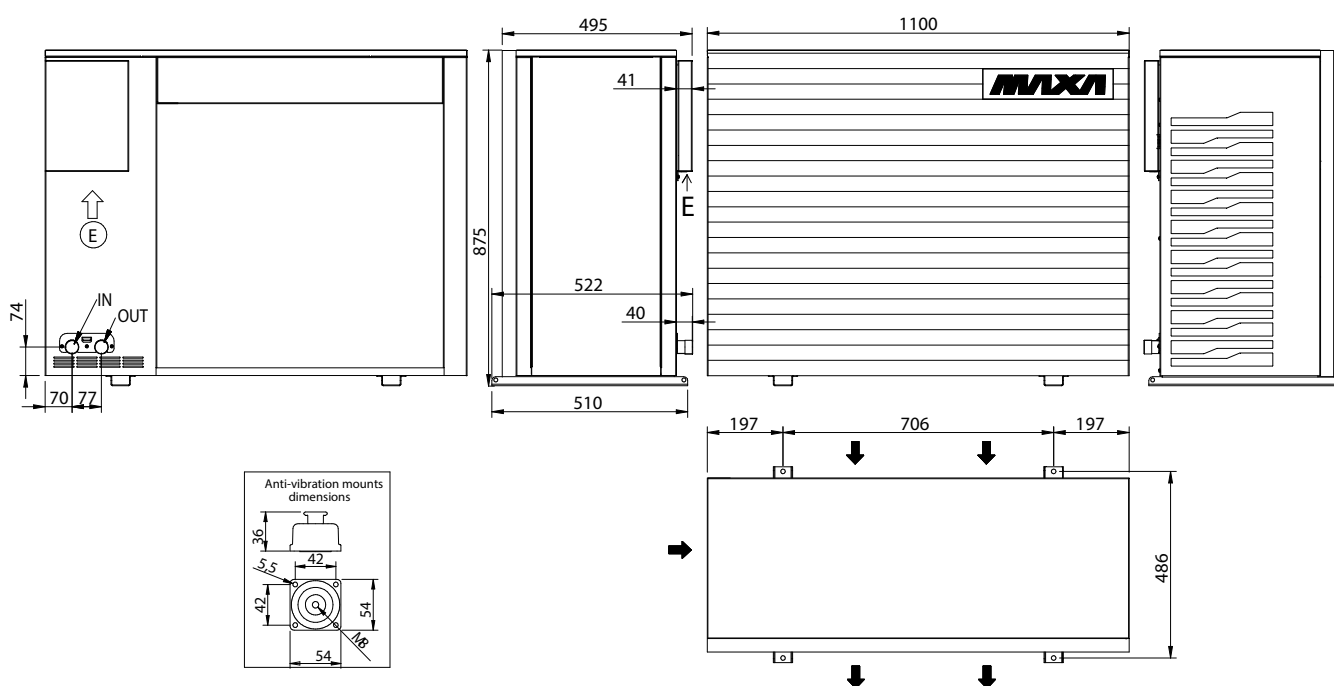
3.3 DIMENSIONS WITH AND WITHOUT PACKAGING

Model i-290	Length [mm]	Width [mm]	Height [mm]	Plumbing connections IN/OUT	Dimensions with packaging (length x width x height) [mm]
0106, 0109, 0109T	1100	510	875	1" G	1195 x 580 x 920
0112, 0112T, 0114, 0115, 0118	1100	510	1447	1" G	1195 x 580 x 1485

3.3.1 Models i-290 0106 / 0109 / 0109T

IN/OUT: 1" G

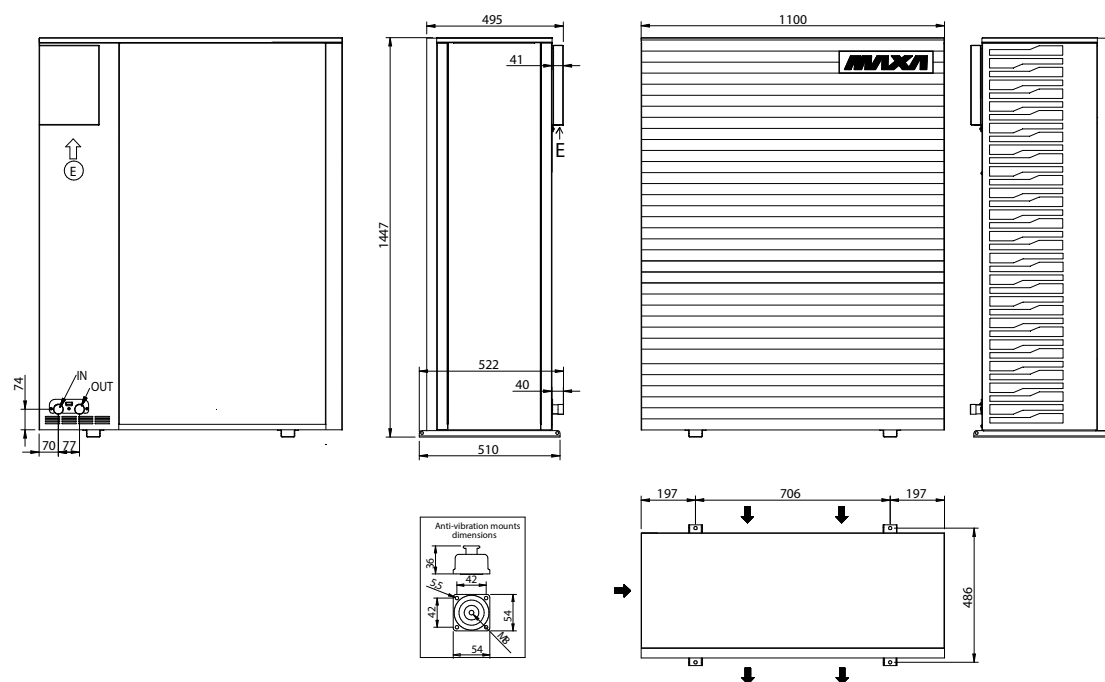
E: power supply input.



3.3.2 Models i-290 0112 / 0112T / 0114 / 0115 / 0118

IN/OUT: 1" G

E: power supply input.



3.3.3 Weights

Model i-290	Shipping weight [kg]	Operating weight [kg]	Shipping weight (SL version) [kg]	Operating weight (SL version) [kg]
0106	117	103	122	108
0109	119	105	124	110
0109T	129	115	134	120
0112	170	156	175	161
0112T	179	165	184	170
0114	184	170	189	175
0115 / 0118	188	174	193	179

3.4 POSITIONING AND MINIMUM TECHNICAL CLEARANCES

All models of i-290 are designed and constructed for outdoor installations. The company is not liable for any damage to property, animals and/or persons resulting from failure to comply with the instructions on installing the unit given in this manual.

It is good practice to create an adequately sized support base for the unit. The units transmit a small amount of vibrations to the ground: however, it is advisable to place anti-vibration mounts between the base frame and the supporting surface. It is preferable to install the unit away from places sensitive to noise and vibration (e.g. windows and glass panes).

Always make an environmental impact assessment based on the power and sound pressure data in chapter "Technical data" and the sound emission limits according to the installation area of the unit, with reference to the DPCM of 14/11/1997. An assessment must also be conducted if the unit is installed near workers, according to LEG. DEC. 81/2008 Art. 189 and subsequent amendments.

To reduce vibration and noise, we recommend using rubber seals for wall installation.



If the unit is to be mounted on a wall, ensure that the wall is made of solid brick, concrete or similar. The load-bearing capacity of the wall must be sufficient to support at least four times the weight of the unit. The maximum installation height is 800 mm.

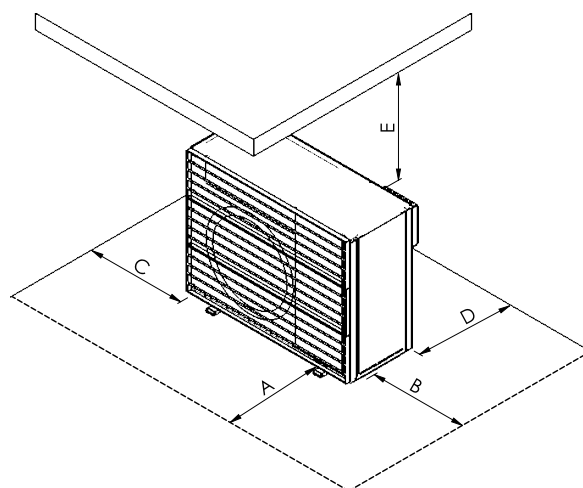


The supporting surface must have a sufficient load-bearing capacity to support the unit weight, which can be checked both on the technical label on the unit and in this manual in the "Technical data" chapter. The supporting surface must not be tilted to ensure the unit works properly and does not tip over. The supporting surface must not be smooth, to avoid water/ice deposits which are potential sources of danger.

	The unit's installation site must be free from foliage, dust, etc., which could clog or cover the coils. Avoid installing in areas subject to water stagnation or dripping, for example from gutters. Also avoid areas subject to snow accumulation (such as corners of buildings with sloping roofs). When installing in areas subject to harsh temperatures and snowfall, it is advisable to mount the unit on a plinth raised 20-30 cm above the ground, in order to prevent the formation of snow accumulations around the machine that may obstruct the coil and the perforations on the side panels and plinth of the machine.
	It is recommended that sufficient air exchange be ensured to dilute R290 gas in the event of its accidental escape, thus preventing the formation of explosive atmospheres. For this reason, a minimum distance (depending on the unit) must be maintained from any gas vents or sumps, in which the gas could accumulate. Comply with national regulations for the installation of machines.
	The units are suitable for installation in urban, industrial, coastal and rural areas. If the unit is installed in an environment with aggressive atmospheres, the air drawn in by the fan may contain substances that can cause damage to the panels, grilles and internal components of the unit. In this case, the service life of the unit will be limited.
	Do not install the unit under roofs of any kind, such as roofs, canopies and similar, placed at a height of less than 1.5 m from the unit cover.
	Do not install the unit below ground level (such as cellars, underground car parks, basement or underground work rooms, etc.).

It is very important to avoid recirculation between suction and discharge, otherwise the performance of the unit will deteriorate or even interrupt normal operation.

This is why the minimum clearances shown below must be strictly guaranteed.



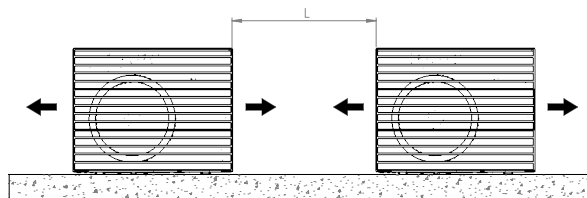
Model		A	B	C	D	E
i-290 0106	mm	1500	500	400	400	1500
i-290 0109 / 0109T	mm	1500	500	400	400	1500
i-290 0112 / 0112T	mm	1500	500	400	400	1500
i-290 0114	mm	1500	500	400	400	1500
i-290 0115 / 0118	mm	1500	500	400	400	1500

	Avoid obstructing or covering the ventilation openings on the top cover.
	For installations in locations with strong winds, please refer to the area classification according to the Beaufort scale. If the value is > 7 (strong wind, average wind speed = 13.9-17.1 m/s) it is strictly necessary to keep the fan powered at all times, thus preventing unintentional fan rotation.

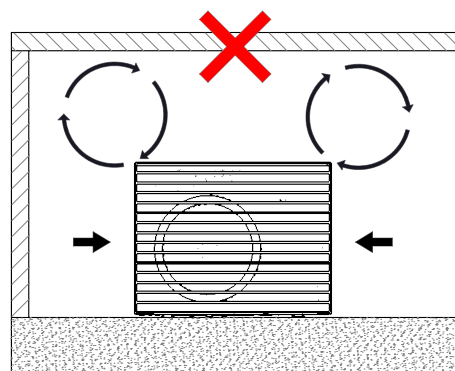


If the unit is installed at a distance of less than 1 km from coastal and maritime areas, the presence of salt and sand in the air greatly increases the likelihood of corrosion. Install the unit so that it is protected from direct sea wind if necessary, provide windbreaks on site (observing the minimum distances indicated).

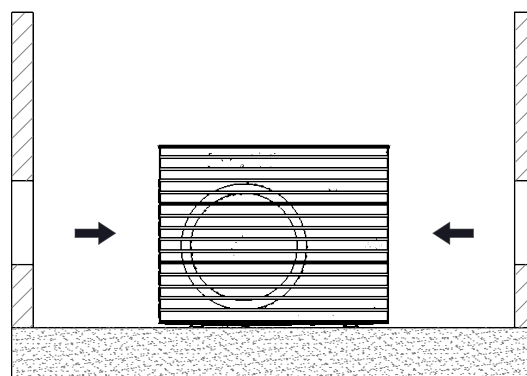
In the case of side-by-side units, the minimum distance L between them is 1 m.



Avoid covering with canopies or placing near plants or walls to prevent air recirculation.



In the event of winds stronger than 2.2 m/s the use of wind barriers is recommended.



3.5 DANGER AND SAFETY ZONES

The units of the i-290 series contain R290 refrigerant gas. The density of this gas is higher than that of air; therefore, in the event of a leak, it tends to disperse by accumulating in niches, ground depressions, or underground areas.

When installing the units, the danger and safety zones set out in this manual must be observed.

These zones have been defined in accordance with EN 60079-10-1 by evaluating different scenarios and estimating:

- a refrigerant leak rate from 0.1 to 3 g/s
- an air velocity from 0.1 to 0.5 m/s

The resulting area classification is:

- Zone Type (lower degree of dilution): 2
- Group and temperature class: IIA T2

Our risk analysis has defined an EPL (Equipment Protection Level) Gc in accordance with EN 60079-14.

A **danger zone** is defined as a area around the machine in which, in the event of a refrigerant gas leak, a flammable atmosphere is formed for a short time, within which it is necessary to implement all the precautions described in the manual. In the absence of specific standards or regulations, when using the unit in an industrial or working environment, the classification of explosion hazard locations should be carried out as per the ATEX Directive 2014/34/UE and Directive 89/391/EEC of 12 June 1989 on the introduction of measures to encourage improvements in the safety and health of workers at work.



The areas reported in the following chapters are based on conservative assumptions, considering an air velocity of 0.1 m/s and the most severe leakage scenario applicable to the unit. Any reductions in safety distances must be justified by a specific risk analysis carried out by the designer in accordance with EN 60079-10-1, under their full responsibility.

There must NOT be any ignition sources in the danger zones, including:

- flammable gases and sprays, self-igniting powders;
- electrical equipment that is not suitable for use in potentially explosive areas (zone 2);
- naked flames, heated surfaces (maximum surface temperature of 360°C) and hot processes; all smoking, including electronic cigarettes, is prohibited;
- sparks, electrostatic charges, direct and indirect lightning effects, eddy currents and cathodic protection;
- ignition sources due to remote processes (ionising and non-ionising radiation);
- permanent electrical sources (switches, lamps, etc.) or other possible triggers;

In addition, the danger zones must NOT:

- contain potentially dangerous areas or elements such as wells, manholes, openings to the sewage system and other openings to underground places and premises (e.g. garages), river drains, power lines, flammable deposits, electrical installations, etc.;
- include doors, windows or glass panes, to prevent the possible return of the gas inside the building;
- extend towards neighbouring residential properties, parking areas, public access sites, roads or railways.

A **safety zone** extending beyond the danger zone must also be identified. Within the safety zone, in the event of a refrigerant leak, the concentration of the gas in the air is typically below the critical levels for the formation of flammable or hazardous atmospheres. The following provisions must be complied with:

- prevent accumulation and stagnation in underground spaces, drains, manholes, cellars, etc.;
- do not place building vents inside or near the safety zone;
- do not use naked flames and other direct heat sources.

In any case, comply with national and local regulations on the installation of machinery (where applicable) in order to prevent the formation of fire hazards and to prevent gases from seeping underground into openings to the ground or floors below.

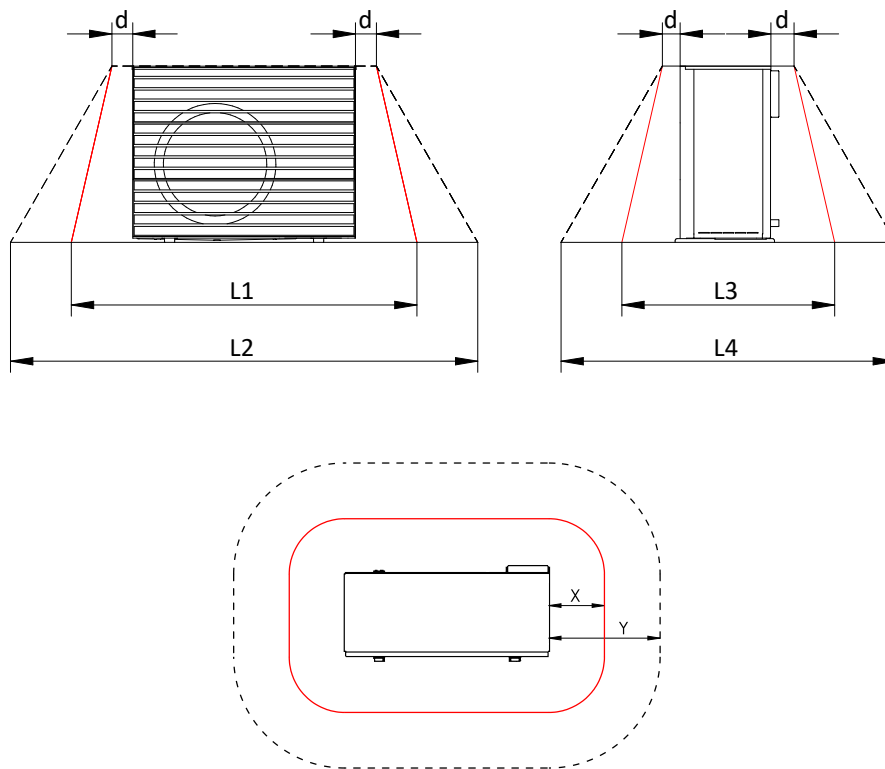
No structural modifications may be made in the danger and safety zones that would alter their extent or change the behaviour of the air-refrigerant mixture.

Do not tamper with, alter, remove or compromise, even partially, the functionality of the devices, guards and provisions provided for the safety of property and persons.

Various types of outdoor installation are considered in this manual, as indicated in the following paragraphs.

3.5.1 Free-field ground installation

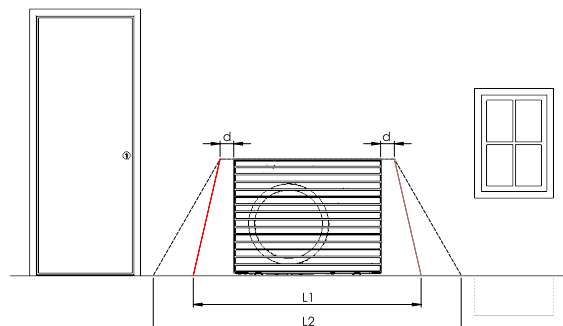
For units installed on free-field terrain, the danger (continuous red line) and safety zones (dashed black line) are shown in the figures below:

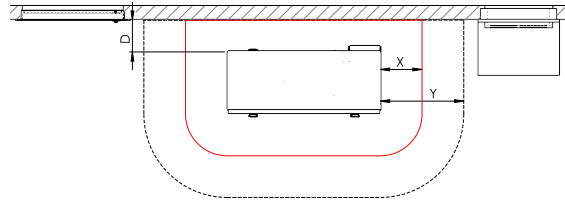


MODEL i-290		X	Y	L1	L2	L3	L4	d
0106 / 0109 / 0109T	mm	1000	1500	3105	4105	2490	3490	250
0112 / 0112T / 0114 / 0115 / 0118	mm	1500	2000	4105	5105	3490	4490	250

3.5.2 Ground installation in front of a wall

For units installed on the ground in front of a wall, the danger (continuous red line) and safety zones (dashed black line) are shown in the figures below:

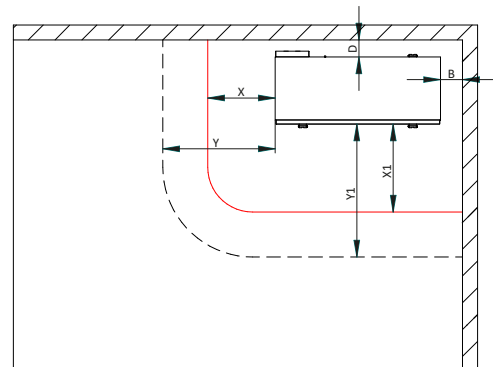
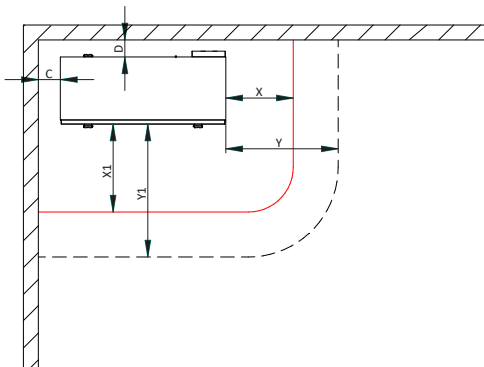
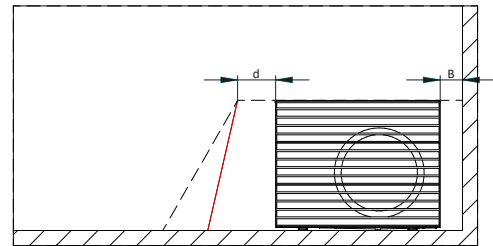
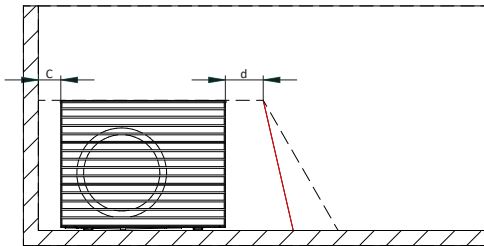




MODEL i-290		X	Y	L1	L2	D	d
0106 / 0109 / 0109T	mm	1000	1500	3105	4105	400	250
0112 / 0112T / 0114 / 0115 / 0118	mm	1500	2000	4105	5105	400	250

3.5.3 Ground installation in a corner

For units installed on the ground in a corner, the danger (continuous red line) and safety zones (dashed black line) are shown in the figures below:



MODEL i-290		X	Y	X1	Y1	B	C	D	d
0106 / 0109 / 0109T	mm	1000	1500	2000	2500	500	400	400	250
0112 / 0112T / 0114 / 0115 / 0118	mm	1500	2000	2750	3250	500	400	400	250

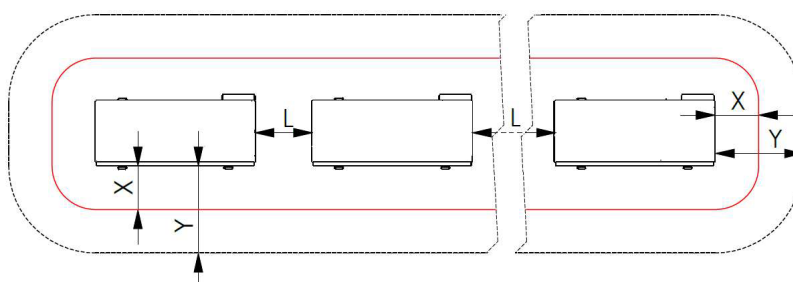
3.5.4 Flat roof installation

The installation configuration on a flat roof is similar to that on free-field terrain, although some additional aspects must be considered:

- place the machine at a sufficient distance from side walls and protrusions, which must therefore be beyond the safety zone;
- ensure that the structure of the building's roof is solid;
- choose a location where no snow, dust or foliage can accumulate;
- pay attention to noise emissions and maintain an adequate distance from surrounding buildings;
- if high air velocities are detected, install the protections listed in the previous chapter.

3.5.5 Multiple installation

When installing several machines side by side, follow the above configurations and, in addition, maintain a buffer of L between each machine. As an example, see the following buffer zones (danger and safety) for a generic number "n" units installed on free-field terrain:



MODEL i-290		X	Y	L
0106 / 0109 / 0109T	mm	1000	1500	1000
0112 / 0112T / 0114 / 0115 / 0118	mm	1500	2000	1000

For other types of installation not covered in this manual, contact technical support. If in doubt about the installation of the units, request a technical assessment by the fire brigade or a fire prevention expert.

3.6 PLUMBING CONNECTIONS

The plumbing connections must be made in accordance with national or local regulations; pipes can be made of steel, galvanised steel, multilayer steel or PVC. Pipes must be accurately sized according to the maximum water flow rate of the unit and the pressure drops of the water circuit. All plumbing connections must be insulated with closed-cell material of suitable thickness. The chiller must be connected to the pipes using new flexible joints, not reused ones. The water circuit should include the following components:

- Well thermometers to monitor the circuit's temperature.
- Manual gate valves to isolate the chiller from the water circuit.
- Metal Y filter or a dirt separator (installed on the return pipe) with metal mesh no larger than 1 mm.
- Charging group and exhaust valve where necessary.
- Loading group and exhaust valve where necessary.



When sizing the pipes, make sure not to exceed the maximum pressure drop on the system side given in the technical data table in paragraph 4 (see usable head).

Always connect the pipes to their fittings using the key-to-key method.

Create a suitable drain for the safety valve.

CAUTION: The installer is responsible for checking that the expansion tank is suitable for the actual capacity of the installation.

CAUTION: Place the return pipe from the system at the "WATER INLET" label, otherwise the evaporator may freeze.

CAUTION: It is mandatory to install a metal filter (with mesh no larger than 1 mm) on the return pipe from the system labeled "WATER INLET". Alternatively, it is possible to install a dirt separator that guarantees a filtration degree of no more than 1 mm; in this case is not necessary to install the Y-filter.

If the flowmeter is tampered with or altered, or if the metal filter or the dirt separator are not present on the system, the warranty is immediately void. The filter (or the dirt separator) must be kept clean, therefore, after installing the unit, you must make sure that they are still clean and check them regularly.

CAUTION: All the units leave the company supplied with flowmeter (installed in factory). If the flowmeter is tampered with or removed or if the water filter and dirt separator are missing from the unit, the warranty will not be considered valid. Refer to the wiring diagram attached to the unit to connect the flowmeter. Never jumper connections of the flowmeter in the terminal block.

The heating system and the safety valves must comply with the requirements of standard EN 12828.

ATTENTION: For installations in Denmark, Sweden, Norway, and Finland, if the maximum inlet pressure of the hydraulic circuit exceeds 3 bar, a pressure reducer must be installed upstream of the unit, with performance in accordance with EN 1567. The following technical characteristics are recommended:

- Fluid temperature range: 2–80 °C
- Pressure adjustment range: 0.5–6 bar
- Material: brass

3.6.1 System water characteristics

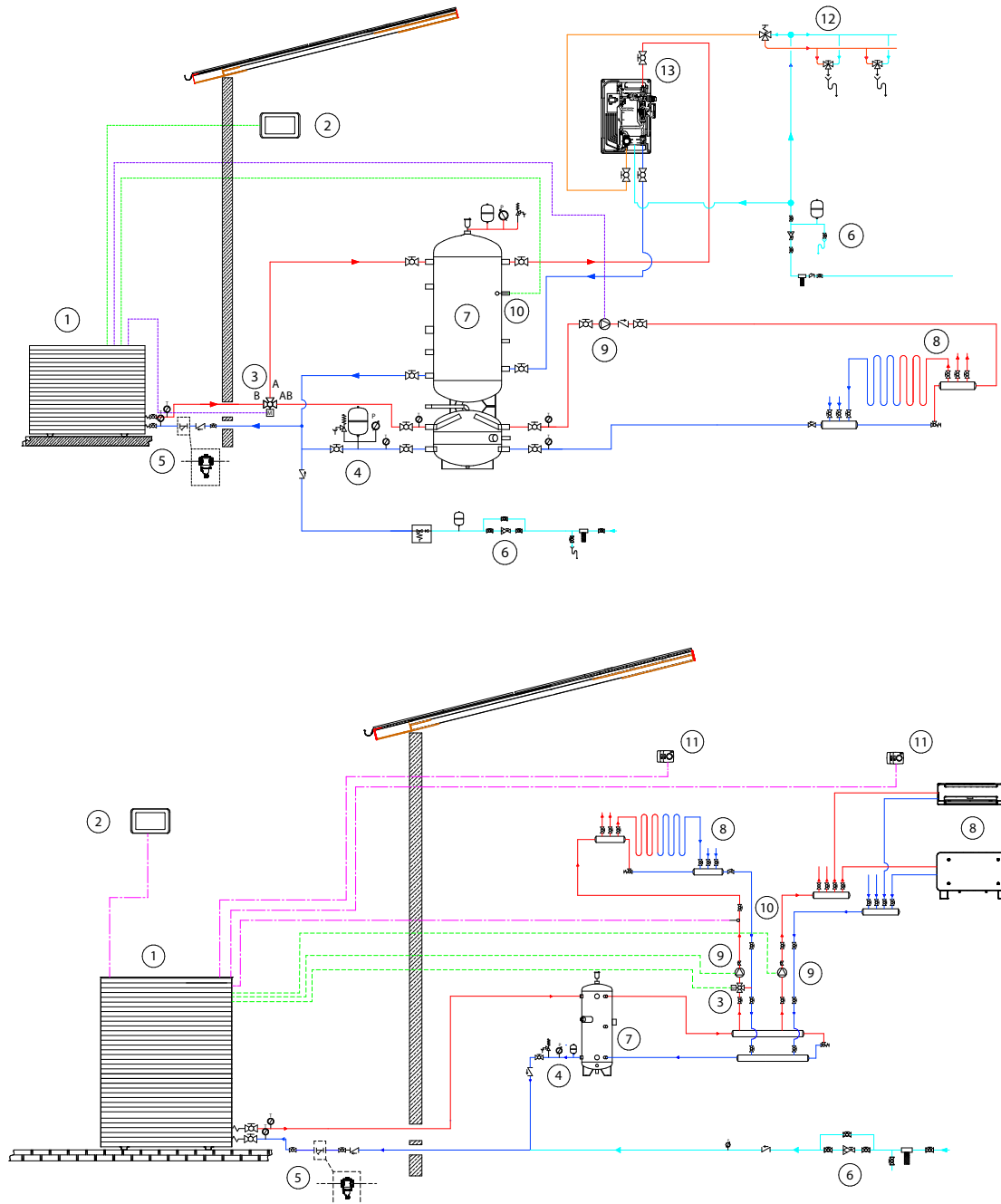
To guarantee proper unit operations, the water must be appropriately filtered (see the instructions at the start of this paragraph) and the amount of dissolved substances must be minimal. The maximum allowed values are shown below.

MAXIMUM CHEMICAL-PHYSICAL PROPERTIES ALLOWED FOR THE SYSTEM WATER	
PH	7,5 - 9
Electrical conductivity	100 - 500 µS/cm
Total hardness	4,5 – 8,5 dH
Temperature	< 75 °C
Oxygen content	< 0,1 ppm
Max glycol quantity (*)	10 %
Phosphates (PO ₄)	< 2 ppm
Manganese (Mn)	< 0,05 ppm
Iron (Fe)	< 0,3 ppm
Alkalinity (HCO ₃)	70 – 300 ppm
Chloride ions (Cl ⁻)	< 50 ppm
Sulphate ions (SO ₄)	< 50 ppm
Sulphide ions (S)	None
Ammonium ions (NH ₄)	None
Silica (SiO ₂)	< 30 ppm

(*) Pure water is preferable. Do not add more antifreeze than the maximum quantity specified in this manual.

3.6.2 Typical plumbing diagram

Refer to the "Handbook" for further information on possible unit installation configurations.



Num.	Description
1	Heat pump
2	Remote control
3	Mixing valve
4	Expansion tank
5	Y-Filter or Dirt separator with integrated filter
6	Water supply
7	Technical storage
8	Hydronic terminals
9	Booster pump
10	Mixing probe
11	Local thermostat
12	Domestic hot water
13	Boiler

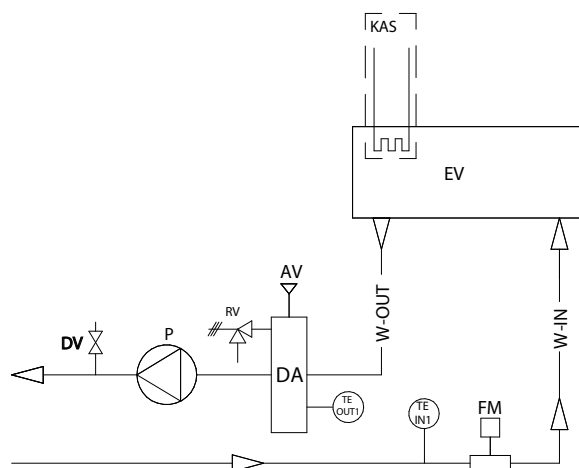
3.6.3 Minimum water content and water circuit volumes

The table shows the minimum system water content recommended for the unit. The volume of the water circuit is also indicated. To ensure proper operation of the heat pump, this minimum content must be met. Taking into consideration the volume of water in the primary circuit piping, size the thermal flywheel to achieve the indicated volume.

Model i-290	0106	0109 / 0109T	0112 / 0112T	0114	0115 / 0118
Minimum system water content [L]	65	95	125	155	155
Water circuit volume [L]	2,1	2,9	3,5	3,5	3,5

3.6.4 Plumbing diagram inside unit

The unit plumbing connection diagrams are provided below.

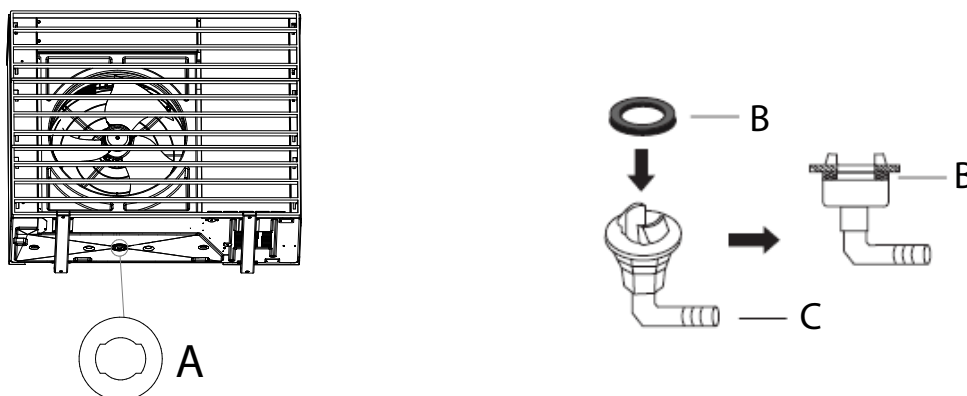


Models i-290 0106, 0109, 0109T, 0112, 0112T, 0114, 0115, 0118

TE IN	RETURN TEMPERATURE PROBE
TE OUT	DISCHARGE TEMPERATURE PROBE
DV	DRAIN VALVE
RV	SAFETY VALVE
FM	FLOWMETER
P	PUMP
AV	AUTOMATIC AIR VALVE
DA	DEAERATOR

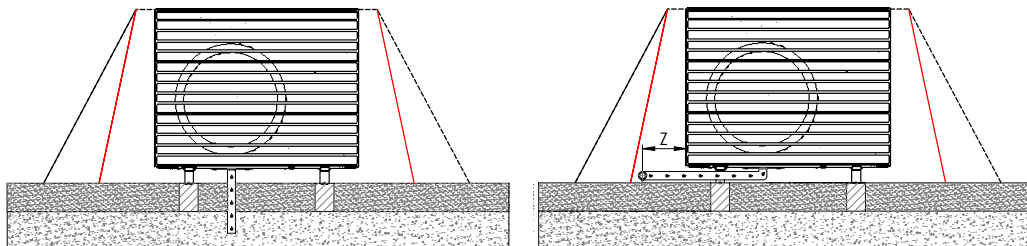
3.6.5 Condensate drainage system

All units in the i-290 series are designed so that the base of the unit functions as a condensate drip tray. A plastic fitting is supplied as standard, to be connected underneath the base in the special provision for connecting a drainage pipe to channel the condensation.



A = Condensate drain hole of the unit base panel
 B = Gasket supplied with the kit (bagged accessory)
 C = Drain fitting supplied with the kit (bagged accessory)

Each unit is fitted with a hole on the base of the hydronic kit (on the side of the coil) for draining any condensation that may percolate from the plumbing pipes and water formed as a result of the defrosting process. The pipes are well insulated, condensation production is minimal. In the event of a leakage, refrigerant gas can escape from the unit through the hole in the base panel, so it is recommended that the condensate drain is always directed to an open place near the unit (within the danger zone defined in the user-installer manual). If the unit is installed on the ground, it is also possible to direct the condensation into a bed of rubble or gravel for drainage. For the typical free-field installation, please refer to the images below:



MODEL i-290		z
0106 / 0109 / 0109T / 0112 / 0112T / 0114 / 0115 / 0118	mm	< 250

Caution: do not obstruct the hole in the base panel for condensate drainage.

In particularly cold climates, we recommend installing elevation supports to prevent the unit from being damaged in the event of ice formation.



When outside air temperatures fall below 0°C, to prevent condensation from freezing, a heating element should be installed on the drainage pipe. In this case, the heating element must be compatible with R290 refrigerant gas.

3.6.6 System charge



CAUTION: Supervise all charging/top-up operations.

CAUTION: Before charging/topping up the system, disconnect power to the units.

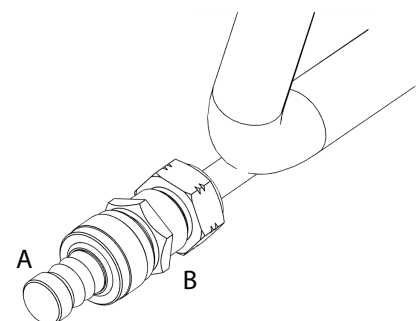
CAUTION: The system must always be charged/topped up under controlled pressure (max. 1 bar). Ensure that a pressure reducer and safety valve are installed on the charging/top-up line.

CAUTION: The water in the charging/top-up line must be properly pre-filtered from impurities and suspended particles. Ensure that a removable cartridge filter and a dirt separator are installed.

CAUTION: Regularly check and vent the air built up in the system.

CAUTION: Install an automatic air valve at the highest point of the system.

If it is necessary to top up the system or adjust the glycol content, the service tap can be used. Unscrew the cap of the service tap (A) and connect a 14 or 12 mm pipe (inside diameter measurements - check the tap model installed on your unit) connected to the water mains to the hose connector, then charge the system by unscrewing the ring nut (B). Once the procedure is completed, tighten the ring nut (B) again and screw the cap (A) back on. In any case, it is advisable to use an external tap to charge the system, which is set up by the installer.



3.6.7 System discharge

If the unit needs to be drained completely, first close the manual inlet and outlet gate valves (not provided) and then detach the pipes on the outside of the water inlet and outlet to drain liquid from the unit (to make this operation easier, we recommend installing two drain valves between the unit and the manual gate valves on the outside of the water inlet and outlet).

4. GENERAL TECHNICAL DATA

4.1 STANDARD UNIT DATA TABLE

Performance under the following conditions, according to standard UNI EN 14511:2022:

- (1) Cooling: outdoor air temperature 35°C; in/out water temperature 12/7°C.
- (2) Cooling: outdoor air temperature 35°C; in/out water temperature 23/18°C.
- (3) Heating: outdoor air temperature 7 °C b.s. 6 °C b.u.; inlet/outlet water temp. 30/35°C.
- (4) Heating: outdoor air temperature 7 °C b.s. 6 °C b.u.; inlet/outlet water temp. 47/55°C.
- (5) Cooling: low temperature, variable output, fixed flow rate.
- (6) Heating: average climatic conditions; $T_{biv} = -7^{\circ}\text{C}$; low temperature, variable output, fixed flow rate.
- (7) Indicative data subject to change. For the correct value, always refer to the technical label on the unit.
- (8) Calculated for a decrease in system water temperature of 10°C with a defrost cycle lasting 6 minutes.
- (9) Sound mode: heating mode according to EN 12102:2022 Annex A; value determined on the basis of measurements made in accordance with UNI EN ISO 9614-1, in compliance with Eurovent certification requirements.
- (10) Sound pressure: value calculated from the sound power level in condition (9) using the standard UNI EN ISO 3744:2010.
- (11) Heating: outdoor air temperature 7 °C b.s. 6 °C b.u.; inlet/outlet water temp. 55/65°C.
- (*) Activating the maximum Hz function.

N.B. performance data are indicative and are subject to change. Furthermore the performance declared in points (1), (2), (3) and (4) is intended to refer to instantaneous power according to EN 14511:2022. The value declared in point (5) and (6) is determined according to UNI EN 14825:2022.

TECHNICAL CHARACTERISTICS		Unit of measurement	i-290			
			0106	0109	0112	0114
Cooling	Cooling capacity (1)	kW	2,35 / 5,43 / 5,78*	3,54 / 8,57 / 9,20*	4,24 / 10,7 / 11,2*	5,60 / 11,7 / 12,5*
	min/nom/max					
	Input power (1)	kW	1,95	2,77	3,75	3,63
	EER (1)	W/W	2,79	3,09	2,85	3,24
	Cooling capacity (2)	kW	3,62 / 5,62 / 6,19*	5,12 / 9,15 / 9,89*	6,38 / 12,6 / 13,3*	8,01 / 12,2 / 13,7*
	min/nom/max					
	Input power (2)	kW	1,25	1,93	2,83	2,41
	EER (2)	W/W	4,48	4,75	4,44	5,07
	SEER (5)	W/W	4,77	5,41	4,72	5,01
	Water flow rate (1)	L/s	0,26	0,40	0,49	0,57
	User side heat exchanger pressure drops (1)	kPa	7,8	5,1	7,5	10,6
Heating	Nominal usable head (1)	kPa	65,7	57,3	81,2	85,0
	Heating power (3)	kW	3,48 / 6,24 / 6,86*	4,31 / 9,07 / 10,4*	6,30 / 12,6 / 13,7*	7,16 / 14,8 / 15,9*
	min/nom/max					
	Input power (3)	kW	1,31	1,99	2,61	3,19
	COP (3)	W/W	4,76	4,56	4,83	4,64
	Heating power (4)	kW	3,12 / 5,97 / 6,42*	3,65 / 8,74 / 9,39*	5,18 / 11,6 / 12,8*	6,32 / 13,8 / 14,4*
	min/nom/max					
	Input power (4)	kW	1,91	2,85	3,60	4,34
	COP (4)	W/W	3,12	3,07	3,22	3,17
	Heating power (11)	kW	3,04 / 5,87 / 6,41*	3,39 / 9,05 / 9,81*	4,91 / 12,0 / 13,1*	5,92 / 14,2 / 15,1*
	min/nom/max					
	Input power (11)	kW	2,29	3,40	4,60	5,34
	COP (11)	W/W	2,57	2,66	2,62	2,66
	SCOP (6)	W/W	4,74	5,07	4,71	4,70
	Water flow rate (3)	L/s	0,29	0,44	0,58	0,72
	User side heat exchanger pressure drops (3)	kPa	9,6	6,2	10,5	17,4
	Nominal usable head (3)	kPa	63,6	53,0	79,5	77,2
	Energy efficiency water 35°C / 55°C	Class	A+++/A++	A+++/A+++	A+++/A++	A+++/A++
Compressor	Type		Twin Rotary DC Inverter			
	Refrigerant oil (type)	A	PZ46M	PZ46M	PZ46M	VG60
	Number of compressors	n°	1	1	1	1
	Oil charge (quantity)	L	0,45	0,52	0,90	0,90
Refrigerant	Type		R290			
	Refrigerant charge (7)	kg	0,43	0,75	1,00	1,27
	Amount of refrigerant in equivalent CO2 tonnes (7)	ton	0,000009	0,000015	0,000020	0,000025
	Design pressure (high/low) heat pump mode	bar	30,3/0,3	30,3/0,3	30,3/0,3	30,3/0,3
	Design pressure (high/low) chiller mode	bar	30,3/2	30,3/2	30,3/2	30,3/2
External zone fans	Type		Brushless DC motor			
	Number	n°	1	1	2	2
Internal heat exchanger	Internal heat exchanger type		Plates			
	N° internal heat exchangers	n°	1	1	1	1
Hydraulic circuit	Water content	L	0,94	1,69	1,69	1,69
	Water content of hydronic circuit	L	2,2	2,2	3,7	3,7
	Maximum water side pressure	bar	3	3	3	3
	Plumbing fittings	inch	G1"	G1"	G1"	G1"
	Minimum water volume (8)	L	65	95	125	125
	Maximum circulator output	kW	0,095	0,095	0,14	0,14
	Circulator maximum input current	A	0,7	0,7	1,2	1,2
Noise level	Sound power level Lw (9)	dB(A)	57	57	59	62
	Sound pressure at 1m distance Lp1 (10)	dB(A)	42	42	44	47
	Sound pressure at 10m distance Lp10 (10)	dB(A)	26	26	28	31
Noise level Version SL	Sound power level Lw (9)	dB(A)	55	55	57	57
	Sound pressure at 1m distance Lp1 (10)	dB(A)	40	40	42	42
	Sound pressure at 10m distance Lp10 (10)	dB(A)	24	24	26	26
Electrical data	Power supply		230V/1/50Hz			
	Maximum input power	kW	2,9	4,4	5,1	6,4
	Maximum input current	A	14,4	21,4	25,8	28,5
	Maximum input power with antifreeze kit	kW	3,0	4,6	5,3	6,5
	Maximum input current with antifreeze kit	A	15,0	22,0	26,4	29,1

TECHNICAL CHARACTERISTICS		Unit of measurement	i-290			
			0109T	0112T	0115	0118
Cooling	Cooling capacity (1)	kW	3,54 / 8,57 / 9,20*	4,33 / 10,6 / 11,2*	4,61 / 12,4 / 13,5*	4,94 / 13,8 / 14,3*
	min/nom/max					
	Input power (1)	kW	2,77	4,01	3,71	4,34
	EER (1)	W/W	3,09	2,65	3,35	3,16
	Cooling capacity (2)	kW	5,12 / 9,15 / 9,89*	6,48 / 12,4 / 13,3*	7,20 / 12,9 / 14,4*	7,52 / 13,9 / 14,8*
	min/nom/max					
	Input power (2)	kW	1,93	3,08	2,40	2,69
	EER (2)	W/W	4,75	4,02	5,37	5,18
	SEER (5)	W/W	5,41	4,49	5,02	5,04
	Water flow rate (1)	L/s	0,40	0,49	0,57	0,66
	User side heat exchanger pressure drops (1)	kPa	5,1	7,5	11,7	16,0
	Nominal usable head (1)	kPa	57,3	81,2	79,7	73,5
Heating	Heating power (3)	kW	4,31 / 9,07 / 10,4*	5,56 / 12,1 / 13,0*	6,89 / 16,3 / 17,7*	7,14 / 18,7 / 19,8*
	min/nom/max					
	Input power (3)	kW	1,99	2,67	3,30	4,05
	COP (3)	W/W	4,56	4,54	4,94	4,62
	Heating power (4)	kW	3,65 / 8,74 / 9,39*	4,94 / 11,3 / 11,9*	6,20 / 15,2 / 16,6*	6,38 / 17,4 / 18,7*
	min/nom/max					
	Input power (4)	kW	2,85	3,66	4,52	5,32
	COP (4)	W/W	3,07	3,09	3,37	3,27
	Heating power (11)	kW	3,39 / 9,05 / 9,81*	4,61 / 12,0 / 12,7*	5,78 / 14,7 / 15,9*	5,87 / 16,7 / 17,7*
	min/nom/max					
	Input power (11)	kW	3,40	4,83	5,17	6,04
	COP (11)	W/W	2,66	2,48	2,83	2,76
	SCOP (6)	W/W	5,07	4,47	4,85	4,76
	Water flow rate (3)	L/s	0,44	0,58	0,78	0,87
	User side heat exchanger pressure drops (3)	kPa	6,2	10,5	22,0	27,8
	Nominal usable head (3)	kPa	53,0	79,5	66,8	59,8
	Energy efficiency water 35°C / 55°C	Class	A+++/A+++	A+++/A++	A+++/A++	A+++/A++
Compressor	Type		Twin Rotary DC Inverter			
	Refrigerant oil (type)	A	PZ46M	VG60	PZ46M	PZ46M
	Number of compressors	n°	1	1	1	1
	Oil charge (quantity)	L	0,52	0,9	0,9	0,9
Refrigerant	Type		R290			
	Refrigerant charge (7)	kg	0,75	1,00	1,27	1,27
	Amount of refrigerant in equivalent CO2 tonnes (7)	ton	0,000015	0,000020	0,000025	0,000025
	Design pressure (high/low) heat pump mode	bar	30,3/0,3	30,3/0,3	30,3/0,3	30,3/0,3
	Design pressure (high/low) chiller mode	bar	30,3/2	30,3/2	30,3/2	30,3/2
External zone fans	Type		Brushless DC motor			
	Number	n°	1	2	2	2
Internal heat exchanger	Internal heat exchanger type		Plates			
	N° internal heat exchangers	n°	1	1	1	1
	Water content	L	1,69	1,69	1,69	1,69
Hydraulic circuit	Water content of hydronic circuit	L	2,2	3,7	3,7	3,7
	Maximum water side pressure	bar	3	3	3	3
	Plumbing fittings	inch	G1"	G1"	G1"	G1"
	Minimum water volume (8)	L	95	125	155	155
	Maximum circulator output	kW	0,095	0,14	0,14	0,14
	Circulator maximum input current	A	0,7	1,2	1,2	1,2
Noise level	Sound power level Lw (9)	dB(A)	57	59	62	62
	Sound pressure at 1m distance Lp1 (10)	dB(A)	42	44	47	47
	Sound pressure at 10m distance Lp10 (10)	dB(A)	26	28	31	31
Noise level Version SL	Sound power level Lw (9)	dB(A)	55	57	57	57
	Sound pressure at 1m distance Lp1 (10)	dB(A)	40	42	42	42
	Sound pressure at 10m distance Lp10 (10)	dB(A)	24	26	26	26
Electrical data	Power supply		400V/3/50Hz			
	Maximum input power	kW	4,4	5,2	7,7	8,2
	Maximum input current	A	6,7	9,5	15,8	16,5
	Maximum input power with antifreeze kit	kW	4,6	5,3	7,9	8,3
	Maximum input current with antifreeze kit	A	7,3	10,1	16,4	17,1

4.2 ELECTRICAL AND AUXILIARY DATA

Unit power supply	V/~ /Hz	230/1PH+PE/50 (*) - 400/3PH+PE/50 (**)	Remote control circuit	V/~ /Hz	12/1/50
On-board control circuit	V/~ /Hz	12/1/50	Fans power supply	V/~ /Hz	230/1/50

(*) For sizes 0106, 0109, 0112, 0114. - (**) For sizes 0109T, 0112T, 0115, 0118.

NOTE: The electrical data are subject to change due to updates. It is therefore always necessary to refer to the technical specifications label applied on the right-hand panel of the unit.

5. CORRECTION FACTORS

5.1 CORRECTION FACTORS FOR USE OF GLYCOL WATER MIXTURE

The correction factors of the water flow rate and pressure drops must be applied to the values obtained without use of glycol. The correction factor for the water flow rate is calculated to maintain the same temperature difference which would be achieved without the use of glycol.

Glycol percentage	Freezing point [°C]	Performance correction factor	Absorbed power correction factor	Water flow rate correction factor	Pressure drops correction factor
10%	-3,2	0,992	1,01	1,03	1,11



Do not exceed the maximum amount of glycol indicated in the manual, as this may reduce the deaerator's ability to remove gas, causing damage to the component.

5.2 SCALING CORRECTION FACTORS

The correction factors due to fouling of the internal gas/water heat exchanger are reported below.

m ² °C/kW	Output power correction factor	Absorbed power correction factor
0.44 x 10 ⁻¹	1,00	1,00
0.88 x 10 ⁻¹	0,99	1,00
1.76 x 10 ⁻¹	0,98	1,00

5.3 INSTRUMENTATION CALIBRATIONS AND PROTECTIONS

Description	Value
High pressure switch	31,5 bar
High pressure alarm	30,3 bar
Low pressure alarm - heating	0.3 bar
Low pressure alarm - cooling	2.0 bar
Maximum number of restarts/hour after high/low (manual reset)	3
Antifreeze protection	Alarm triggered: 3°C Alarm return: 5°C
Hydronic circuit safety valve	3 bar

5.4 CORRECTION FACTORS ACCORDING TO ALTITUDE

The performance correction factors according to altitude are calculated for cooling at conditions (1) and for heating at conditions (3) of the previous technical data tables and are provided for altitudes of 500, 1000, 1500 and 2000 m.

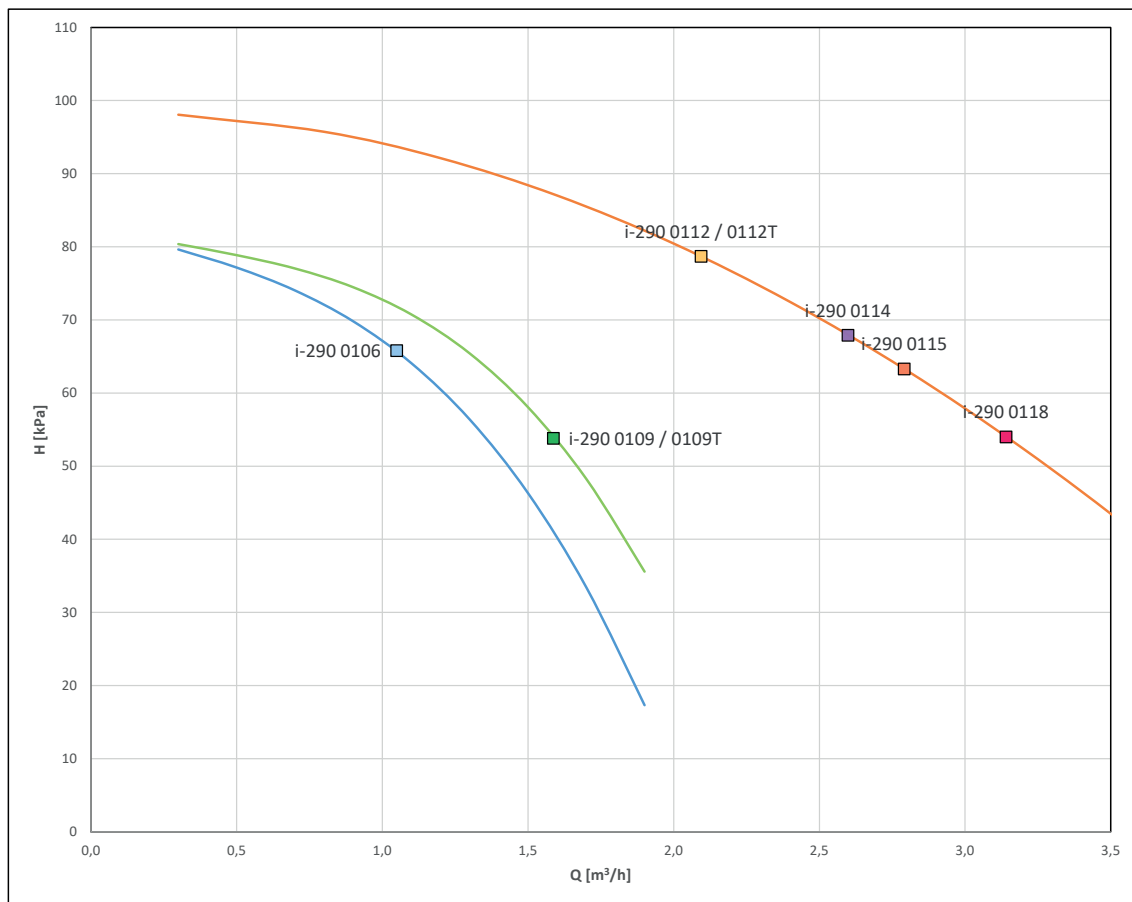
i-290				
Altitude [m]	500	1000	1500	2000
Thermal output correction factor	0,9992	0,9979	0,9970	0,9958
Power input correction factor in heating	0,9985	0,9962	0,9939	0,9916
Cooling output correction factor	0,9961	0,9873	0,9796	0,9746
Power input correction factor in cooling	1,0021	1,0103	1,0149	1,0205

6. HYDRONIC UNIT DATA

6.1 USEFUL HEADS

The following are the characteristic curves of the head-flow rate net of the pressure drops of the hydronic kit. The optimal operating point at the apex (3) in the technical data table is highlighted on each curve.

The system must be designed to guarantee the nominal flow rate relative to the working points shown below.

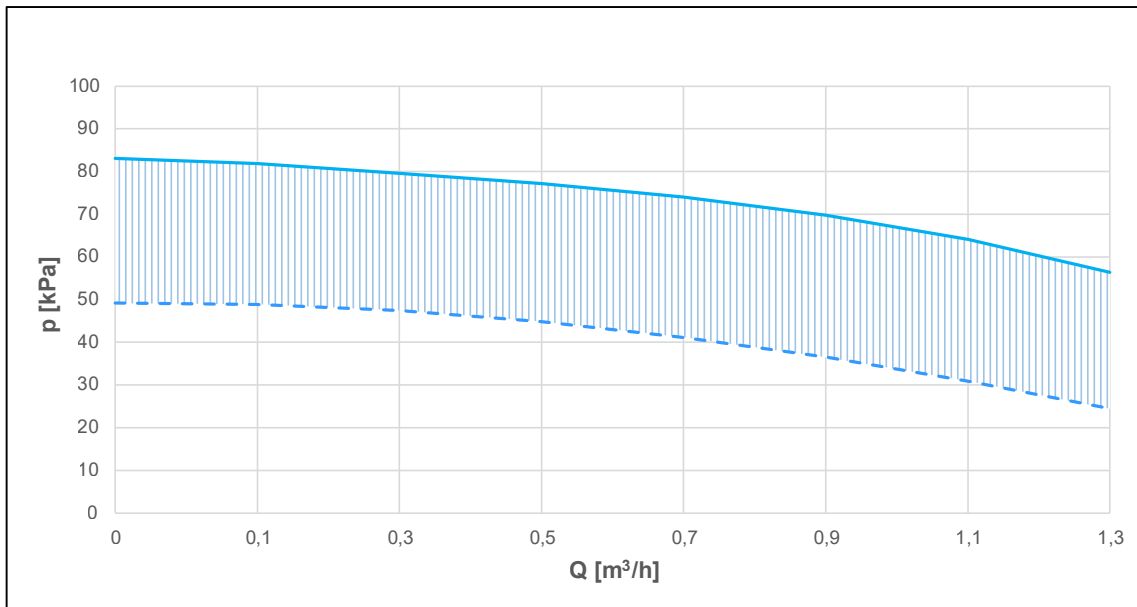


p [kPa]	Useful head
Q [m³/h]	Water flow rate

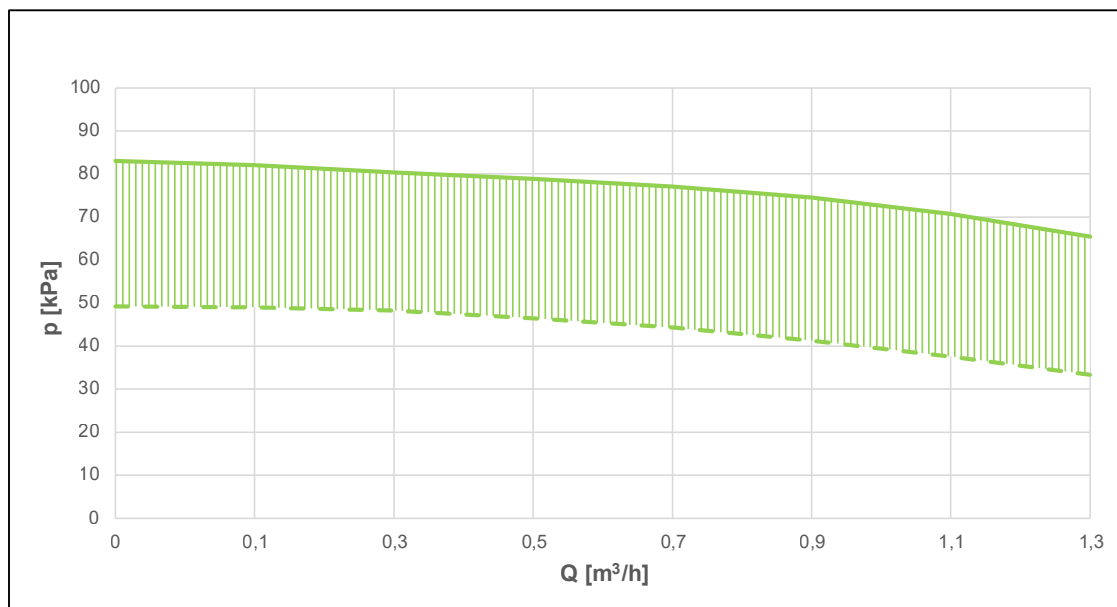
6.2 CHARACTERISTIC CURVES OF CIRCULATORS

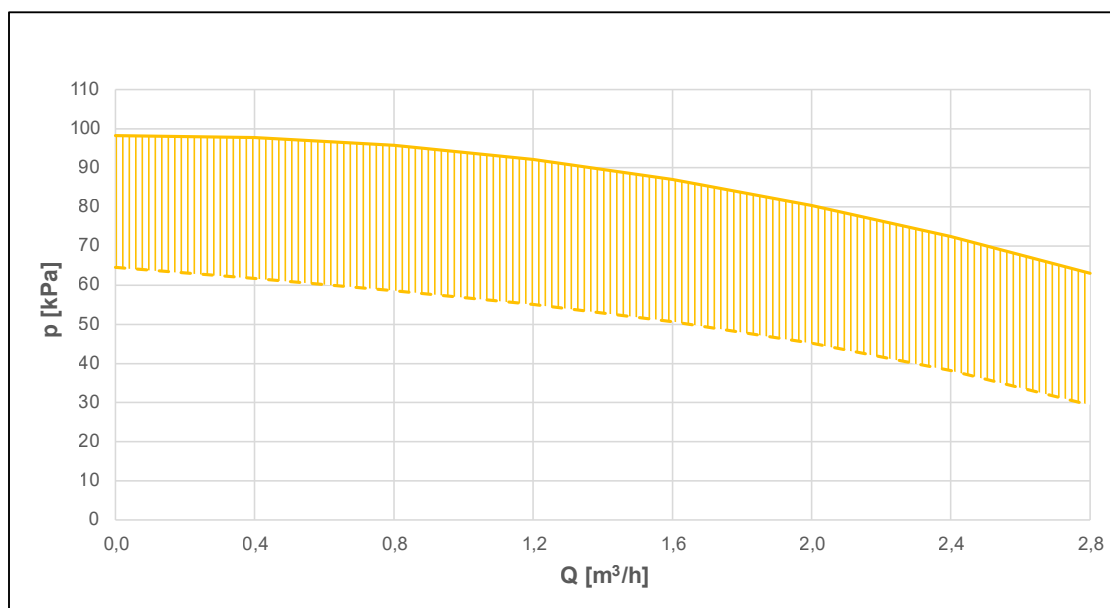
Below is the range of useful heads which guarantee the unit during modulating of the circulator.

i-290 0106



i-290 0109 / 0109T



i-290 0112 / 0112T / 0114 / 0115 / 0118


7. SOUND EMISSIONS ACCORDING TO EN 12102-1:2022

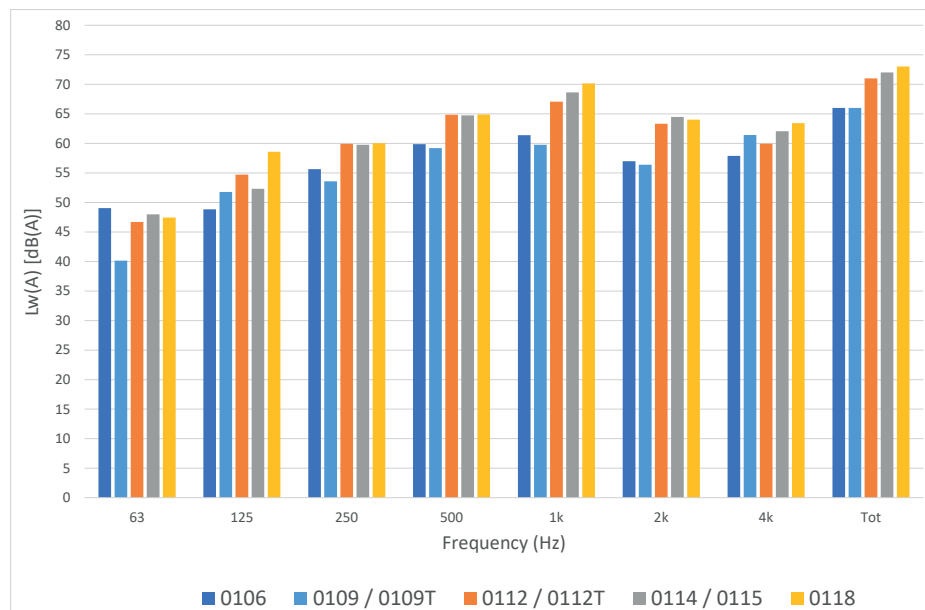
7.1 FULL LOAD UNITS

The sound levels refer to the unit operating at full load and under normal test conditions in cooling mode (outdoor air b.s. (b.u.) temperature = 35 °C (24 °C), inlet-outlet water temperature = 12-7 °C). The tolerance on the total sound power level value is 2 dB(A). The value is determined in accordance with EN 12102-1:2022, used in conjunction with EN ISO 9614-1:2009, which describes the test methods and techniques for measuring sound power using the intensimetric method.

Sound pressure values are calculated from the sound power level using UNI EN ISO 3744:2010, considering units operating in the open field.

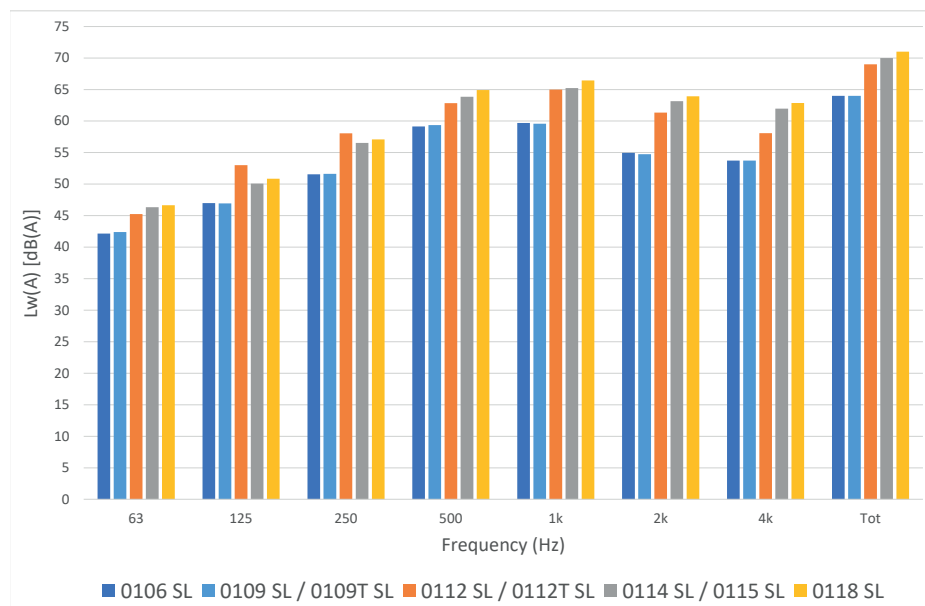
7.1.1 Sound power and sound pressure levels – standard version

Model i-290	Octave band sound power level [dB(A)]							Sound power level L_w (A) [dB(A)]	Sound pressure level at 1m [dB(A)]	Sound pressure level at 10m [dB(A)]
	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz			
0106	49,0	48,8	55,6	59,9	61,4	57,0	57,9	66,0	51,4	34,7
0109 / 0109T	40,1	51,8	53,6	59,2	59,8	56,4	61,4	66,0	51,4	34,7
0112 / 0112T	46,7	54,7	59,9	64,8	67,1	63,3	59,9	71,0	55,6	39,6
0114 / 0115	48,0	52,3	59,8	64,7	68,6	64,5	62,1	72,0	56,6	40,6
0118	47,4	58,6	60,0	64,9	70,2	64,0	63,4	73,0	57,6	41,6



7.1.2 Sound power and sound pressure levels – version SL

Model i-290	Octave band sound power level [dB(A)]							Sound power level Lw(A) [dB(A)]	Sound pressure level at 1m [dB(A)]	Sound pressure level at 10m [dB(A)]
	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz			
0106 SL	42,1	47,0	51,5	59,1	59,7	55,0	53,7	64,0	49,4	32,7
0109 SL / 0109T SL	42,4	46,9	51,6	59,4	59,6	54,7	53,7	64,0	49,4	32,7
0112 SL / 0112T SL	45,2	53,0	58,1	62,8	65,0	61,3	58,1	69,0	53,5	37,6
0114 SL / 0115 SL	46,3	50,1	56,5	63,8	65,2	63,2	62,0	70,0	54,5	38,6
0118 SL	46,6	50,8	57,1	64,9	66,4	63,9	62,9	71,0	55,5	39,6



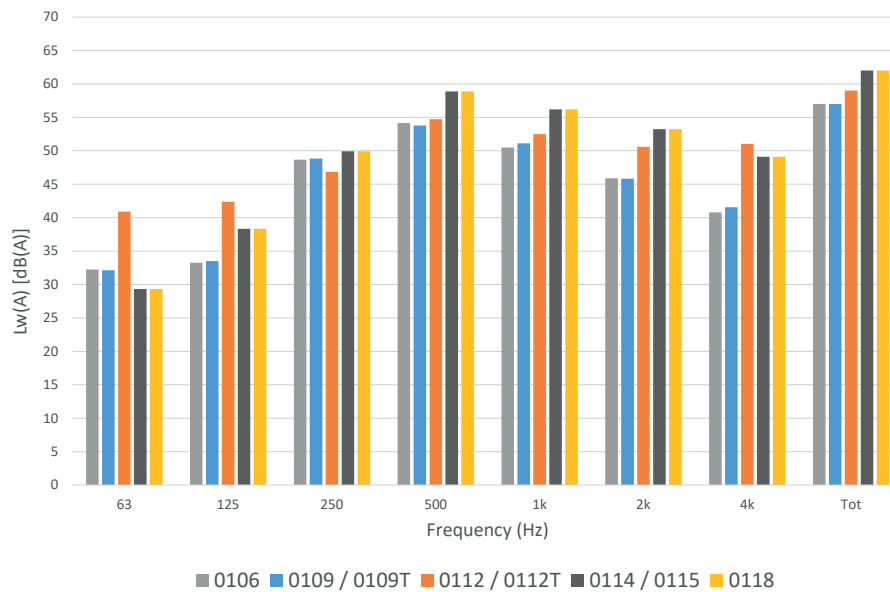
7.2 PARTIAL LOAD UNITS

The sound levels are referred to units at full load operating under conditions that guarantee a thermal capacity equal to that declared at a temperature of 7°C for average climate, in accordance with EN 14825:2022. The tolerance on the value of the total sound power level is 2 dB (A). The value is calculated according with EN 12102-1:2022 regulation used in conjunction with UNI EN ISO 9614-1:2009 which describes the test methods and sound power measurement techniques with the intensimetric method.

Sound pressure values are calculated from the sound power level using UNI EN ISO 3744:2010, considering units operating in the open field.

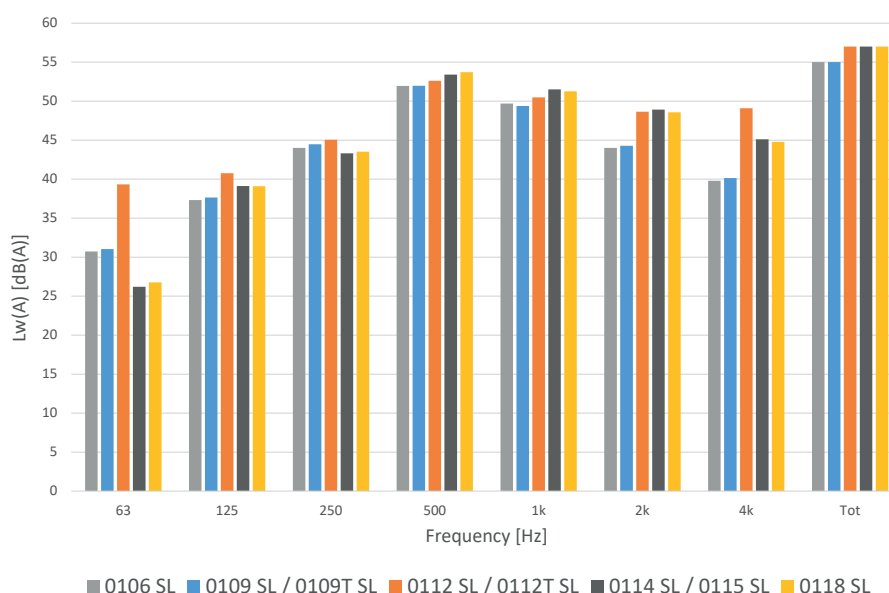
7.2.1 Sound power and sound pressure levels – standard version

Model i-290	Octave band sound power level [dB(A)]							Sound power level L _w (A) [dB(A)]	Suond pressure level at 1m [dB(A)]	Sound pressu- re level at 10m [dB(A)]
	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz			
0106	48,4	51,2	50,3	50,2	46,7	40,5	44,8	57	42,4	25,7
0109 / 0109T	31,9	38,1	47,5	56,0	50,9	44,7	42,3	58	43,4	26,7
0112 / 0112T	37,9	42,4	48,4	55,1	54,4	47,1	47,0	59	43,6	27,6
0114 / 0115	42,1	44,2	46,7	50,4	58,6	57,4	50,9	62	46,6	30,6
0118	42,1	44,2	46,7	50,4	58,6	57,4	50,9	62	46,6	30,6



7.2.2 Sound power and sound pressure levels – version SL

Model i-290	Octave band sound power level [dB(A)]							Sound power level L _w (A) [dB(A)]	Suond pressure level at 1m [dB(A)]	Sound pressu- re level at 10m [dB(A)]
	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz			
0106 SL	30,7	37,3	44,0	52,0	49,7	44,0	39,8	55,0	40,4	23,7
0109 SL / 0109T SL	31,0	37,6	44,5	52,0	49,4	44,3	40,1	55,0	40,4	23,7
0112 SL / 0112T SL	39,3	40,8	45,1	52,6	50,5	48,6	49,1	57,0	41,5	25,6
0114 SL / 0115 SL	26,2	39,1	43,3	53,4	51,5	48,9	45,1	57,0	41,5	25,6
0118 SL	26,8	39,1	43,5	53,7	51,3	48,6	44,8	57,0	41,5	25,6



8. OPERATING LIMITS

8.1 EVAPORATOR WATER FLOW RATE

The nominal water flow rate refers to a 5°C temperature difference between the evaporator inlet and outlet. The maximum permitted flow rate features a 3°C temperature difference while the minimum one has an 8°C (in cooling mode) temperature difference at the nominal conditions as shown in the technical sheet. The maximum permissible temperature difference, however, is 10 °C when the heat pump is operating in heating mode.



Insufficient water flow rates can cause excessively low evaporation temperatures, triggering safety devices and shutting down the unit and, in some extreme cases, leading to ice formation in the evaporator and consequent serious faults in the refrigeration circuit.

For greater precision, we have attached a table below with the minimum flow rates for the plate heat exchanger to guarantee proper operation according to the model (please note: the water flowmeter is applied to protect against failed triggering of the antifreeze probe due to a lack of flow but does not guarantee the minimum water flow rate required for correct operation of the unit).

Model i-290	Chiller mode				
	0106	0109 / 0109T	0112 / 0112T	0114 / 0115	0118
Minimum water flow to be assured in chiller mode (condition (1) technical sheet) [l/s]	0,16	0,26	0,32	0,37	0,41
Maximum water flow to be assured in chiller mode (condition (1) technical sheet) [l/s]	0,43	0,68	0,85	0,99	1,09
Flowmeter intervention rate – decreasing / increasing* flow [l/s]	0,100	0,133	0,167	0,200	0,250



Pay attention to the pressure levels in the hydraulic system: too low values can cause the unit to malfunction.

For very low pressure values in the water system, the flowmeter may show an unstable reading, so it is advisable to have an automatic charging system or a pressure monitoring system.

It is good practice to periodically check the state of the deaerator, especially if very high temperature differences are read between the inlet and outlet on the water side, as this could be a sign of air bubbles in the circuit that reduce the available water flow rate, altering the flowmeter reading.

As an approximation, and without any other measurement systems, the correct flow rate to guarantee the best performance of the unit can be verified with the circulator at maximum speed, by looking at the pressure gauges to check the pressure difference between the return and discharge water on the external plumbing fittings of the unit and making sure that this reading is equal to or lower than the useful head indicated on the curves shown in Paragraph 6.2 for the respective models.

8.2 COOLING WATER PRODUCTION (SUMMER MODE)

The minimum permissible temperature at the evaporator outlet is 5°C. For lower temperatures, contact our technical department. In this case, contact our technical department for a feasibility study and evaluation of the modifications to be made according to the requirements. A maximum temperature of 20°C can be maintained at the evaporator outlet in steady-state operation. Slightly higher temperatures can however be tolerated during transients and in the phases of operation.

8.3 HOT WATER PRODUCTION (WINTER MODE)

When the system has reached steady state, the water outlet temperature must not drop below 22°C: lower values, not due to transient phases or reaching steady-state, can cause system failures and could possibly break the compressor. The maximum outlet water temperature must not exceed 75°C.

Temperatures higher than those indicated, especially in conjunction with low water flow rates, could lead to malfunctioning of the unit, or in the most critical cases safety devices could trip.

8.4 AMBIENT AIR TEMPERATURE AND SUMMARY TABLE

The units are designed and built to operate in summer mode, with condensation control, at outdoor air temperatures between 10°C and 46°C. In heat pump mode, the permitted temperature range of the outdoor air is from -20 °C to 20 °C depending on the outlet water temperature as shown in the table below.

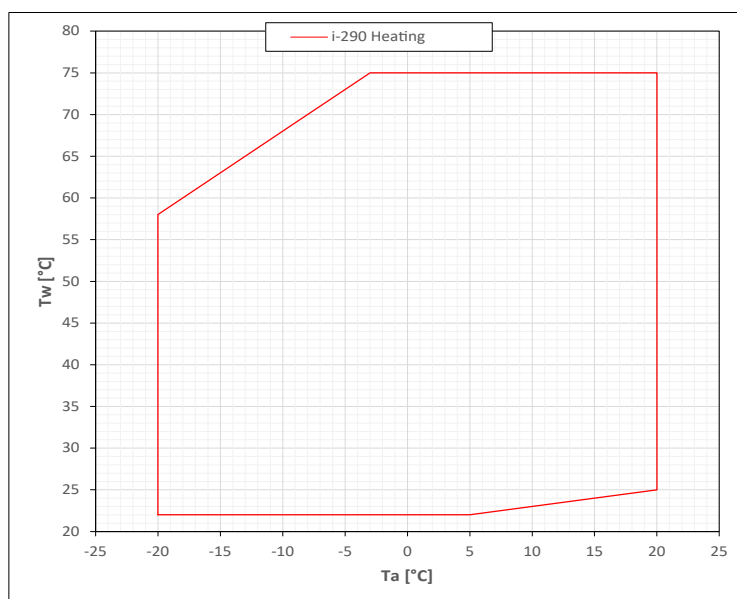
Water chiller mode		
Ambient temperature	Minimum + 10°C	Maximum +46°C
Outlet water temperature	Minimum +5°C	Maximum +20°C

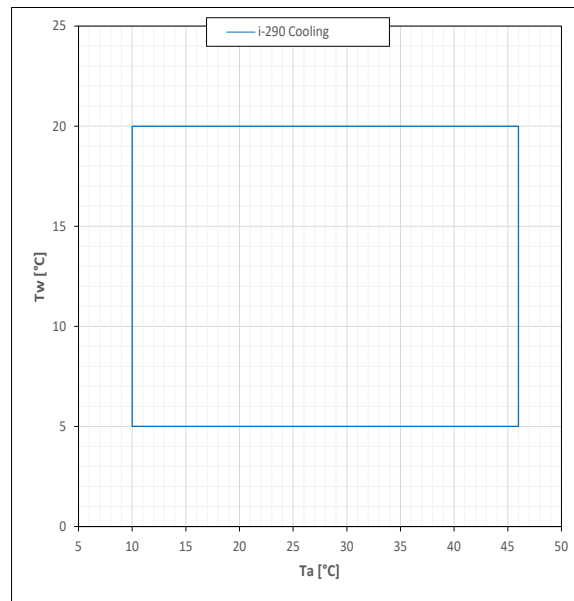
Heat pump mode		
Ambient temperature	Minimum -20 °C	Maximum +20°C
Outlet water temperature	Minimum +22 °C	Maximum +75 °C

Heat pump mode for domestic hot water		
Ambient temperature with water at maximum 39°C	Minimum -20 °C	Maximum +43 °C
Ambient temperature with water at maximum 55°C	Minimum -20 °C	Maximum +43 °C
Outlet water temperature	Minimum +22 °C	Maximum +75 °C

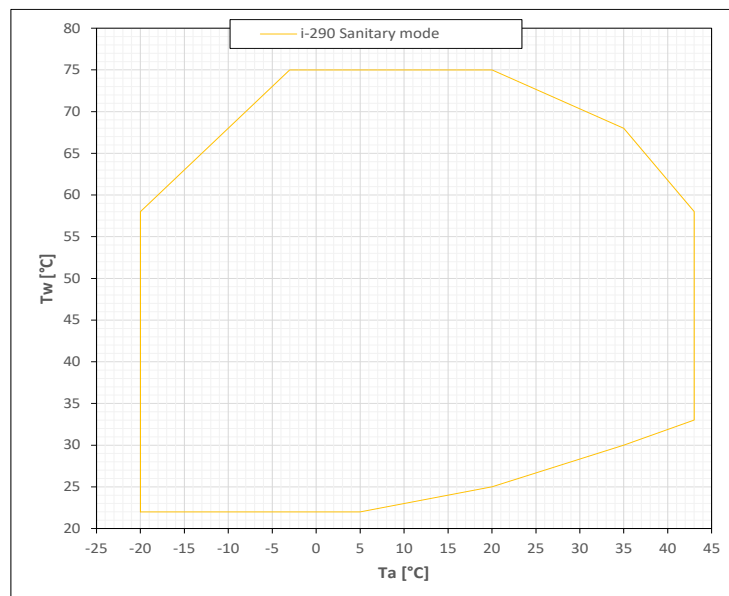
Graphs showing the operating limits for heating, cooling and domestic hot water production are shown below. Note that operating the unit outside the operating limits given causes blocking alarms that lead to the product shutting down, with possible damage to components and/or safety devices.

8.5 ENVELOPE IN HEATING AND COOLING





8.6 ENVELOPE IN DHW



9. PERFORMANCE TABLES

The tables show the capacity, power input and efficiency values for different outside air temperatures. The data shown are calculated according to EN 14511:2022. They are indicative and may be subject to change.

(*) Data obtained for a water temperature variation of 5°C.

9.1 HEATING

HEATING																			
Model i-290	T air outdoor [°C]	Tout [°C]																	
		25			30			35			40			45			50		
		Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]
0106	-20	3,42	1,58	2,16	3,34	1,73	1,93	3,24	1,89	1,71	3,15	2,00	1,58	3,10	2,00	1,55	3,01	2,15	1,40
	-15	3,95	1,55	2,55	3,86	1,70	2,27	3,77	1,85	2,04	3,69	1,95	1,89	3,66	1,98	1,85	3,59	2,12	1,69
	-10	4,30	1,39	3,09	4,23	1,53	2,77	4,16	1,67	2,49	4,07	1,82	2,24	4,08	1,84	2,21	4,00	1,98	2,02
	-7	4,66	1,33	3,50	4,58	1,47	3,12	4,50	1,61	2,81	4,41	1,75	2,52	4,41	1,80	2,45	4,33	1,93	2,24
	-2	5,04	1,25	4,03	4,95	1,38	3,59	4,86	1,52	3,20	4,76	1,66	2,87	4,74	1,75	2,71	4,64	1,88	2,47
	2	6,11	1,23	4,98	5,92	1,34	4,41	5,87	1,50	3,91	5,77	1,65	3,50	5,74	1,77	3,24	5,62	1,92	2,93
	7	6,60	1,07	6,15	6,37	1,17	5,44	6,24	1,31	4,76	6,12	1,45	4,22	6,05	1,62	3,74	5,90	1,77	3,33
	12	6,69	0,86	7,77	6,53	1,01	6,47	6,39	1,15	5,56	6,26	1,29	4,85	6,22	1,42	4,38	6,06	1,57	3,86
	15	6,71	0,83	8,08	6,58	0,97	6,78	6,42	1,12	5,73	6,33	1,27	4,98	6,28	1,37	4,58	6,15	1,52	4,05
	20	6,81	0,76	8,96	6,70	0,90	7,44	6,58	1,05	6,27	6,45	1,20	5,38	6,48	1,28	5,06	6,36	1,43	4,45
0109 / 0109T	-20	5,80	2,47	2,35	5,68	2,60	2,18	5,58	2,73	2,04	5,47	2,87	1,91	5,24	2,77	1,89	5,14	3,05	1,69
	-15	6,58	2,44	2,70	6,43	2,57	2,50	6,32	2,70	2,34	6,21	2,85	2,18	6,08	2,88	2,11	5,97	3,17	1,88
	-10	8,19	2,50	3,28	8,06	2,64	3,05	7,94	2,80	2,84	7,97	3,04	2,62	8,00	3,30	2,42	7,55	3,72	2,03
	-7	8,70	2,26	3,85	8,54	2,39	3,57	8,36	2,53	3,30	8,10	2,89	2,80	7,86	3,30	2,38	7,62	3,72	2,05
	-2	8,72	2,06	4,23	8,54	2,20	3,88	8,35	2,36	3,54	8,14	2,62	3,11	7,94	2,90	2,74	7,74	3,36	2,30
	2	8,71	1,90	4,58	8,59	2,04	4,21	8,47	2,19	3,87	8,39	2,41	3,48	8,29	2,64	3,14	8,20	3,06	2,68
	7	9,55	1,69	5,65	9,32	1,84	5,07	9,07	1,99	4,56	8,96	2,17	4,13	8,82	2,37	3,72	8,68	2,89	3,00
	12	9,97	1,46	6,83	9,70	1,61	6,02	9,44	1,76	5,36	9,26	1,95	4,75	9,10	2,15	4,23	8,92	2,68	3,33
	15	9,98	1,40	7,13	9,70	1,56	6,22	9,44	1,70	5,55	9,25	1,89	4,89	9,07	2,09	4,34	8,90	2,61	3,41
	20	9,90	1,28	7,73	9,62	1,44	6,68	9,34	1,59	5,87	9,16	1,77	5,18	8,95	1,97	4,54	8,78	2,47	3,55
0112	-20	7,49	3,21	2,33	7,33	3,31	2,21	7,18	3,44	2,09	7,08	3,60	1,97	6,94	3,88	1,79	6,83	4,09	1,67
	-15	7,95	3,11	2,56	7,82	3,22	2,43	7,70	3,37	2,29	7,65	3,54	2,16	7,50	3,83	1,96	7,36	4,04	1,82
	-10	8,34	2,83	2,95	8,21	2,96	2,77	8,11	3,12	2,60	8,02	3,30	2,44	7,88	3,59	2,20	7,80	3,79	2,06
	-7	8,76	2,71	3,23	8,65	2,84	3,05	8,52	3,01	2,84	8,42	3,19	2,65	8,27	3,48	2,38	8,18	3,69	2,22
	-2	9,76	2,53	3,86	9,64	2,69	3,58	9,49	2,87	3,31	9,36	3,06	3,06	9,15	3,34	2,74	9,02	3,55	2,54
	2	12,0	2,57	4,65	11,8	2,72	4,33	11,6	2,95	3,93	11,5	3,16	3,64	11,2	3,46	3,24	11,0	3,69	2,98
	7	13,1	2,15	6,11	12,8	2,40	5,33	12,6	2,61	4,83	12,4	2,83	4,38	12,0	3,10	3,86	11,8	3,34	3,53
	12	14,0	1,86	7,53	13,8	2,07	6,67	13,6	2,28	5,97	13,3	2,50	5,32	12,9	2,77	4,66	12,7	3,01	4,22
	15	14,3	1,76	8,13	14,1	1,96	7,19	13,8	2,17	6,36	13,6	2,39	5,69	13,2	2,66	4,98	13,0	2,89	4,50
	20	14,8	1,55	9,55	14,6	1,75	8,34	14,4	1,96	7,30	14,1	2,18	6,47	13,9	2,43	5,72	13,7	2,66	5,15
0112T	-20	7,27	2,84	2,56	7,15	2,98	2,40	7,03	3,12	2,25	6,91	3,27	2,11	6,79	3,43	1,98	6,67	3,60	1,85
	-15	7,92	2,83	2,80	7,77	2,97	2,62	7,62	3,13	2,43	7,49	3,30	2,27	7,37	3,47	2,12	7,23	3,66	1,98
	-10	8,47	2,68	3,16	8,33	2,83	2,94	8,18	3,00	2,73	8,02	3,18	2,52	7,87	3,36	2,34	7,72	3,56	2,17
	-7	8,96	2,62	3,42	8,79	2,78	3,16	8,62	2,95	2,92	8,45	3,13	2,70	8,27	3,32	2,49	8,11	3,52	2,30
	-2	9,89	2,51	3,94	9,70	2,69	3,61	9,49	2,87	3,31	9,28	3,06	3,03	9,07	3,26	2,78	8,86	3,47	2,55
	2	12,0	2,56	4,69	11,7	2,76	4,24	11,5	2,97	3,87	11,2	3,18	3,52	11,0	3,41	3,23	10,7	3,64	2,94
	7	12,7	2,25	5,64	12,4	2,46	5,04	12,1	2,67	4,54	11,8	2,89	4,08	11,5	3,13	3,67	11,2	3,37	3,32
	12	13,3	1,93	6,89	13,0	2,14	6,07	12,7	2,36	5,38	12,3	2,59	4,75	12,0	2,82	4,26	11,7	3,07	3,81
	15	13,3	1,85	7,19	13,0	2,06	6,31	12,7	2,27	5,59	12,4	2,50	4,96	12,1	2,74	4,42	11,7	2,98	3,93
	20	13,2	1,69	7,81	13,0	1,89	6,88	12,7	2,11	6,02	12,4	2,33	5,32	12,1	2,56	4,73	11,8	2,81	4,20

HEATING																			
Model i-290	T air outdoor [°C]	Tout [°C]																	
		25			30			35			40			45			50		
		Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]
0114	-20	9,67	3,60	2,69	9,42	3,75	2,51	9,20	3,91	2,35	9,00	4,10	2,20	8,82	4,30	2,05	8,91	4,68	1,90
	-15	10,2	3,50	2,91	9,92	3,67	2,70	9,70	3,86	2,51	9,51	4,06	2,34	9,32	4,29	2,17	9,40	4,69	2,00
	-10	10,6	3,26	3,25	10,4	3,45	3,01	10,1	3,65	2,77	9,90	3,86	2,56	9,70	4,09	2,37	9,59	4,38	2,19
	-7	11,2	3,23	3,47	10,9	3,43	3,18	10,7	3,63	2,95	10,4	3,86	2,69	10,2	4,10	2,49	10,1	4,41	2,29
	-2	11,9	3,00	3,97	11,7	3,22	3,63	11,4	3,45	3,30	11,1	3,68	3,02	10,8	3,94	2,74	10,7	4,26	2,51
	2	14,5	2,93	4,95	14,1	3,18	4,43	13,8	3,44	4,01	13,5	3,70	3,65	13,1	3,99	3,28	12,9	4,34	2,97
	7	15,5	2,64	5,87	15,2	2,91	5,22	14,8	3,19	4,64	14,4	3,48	4,14	14,1	3,78	3,73	13,9	4,18	3,33
	12	16,3	2,26	7,21	16,0	2,55	6,27	15,6	2,85	5,47	15,2	3,15	4,83	14,8	3,47	4,27	14,7	3,89	3,78
	15	16,4	2,16	7,59	16,1	2,45	6,57	15,7	2,75	5,71	15,3	3,06	5,00	14,9	3,38	4,41	14,8	3,80	3,89
	20	16,5	1,97	8,38	16,2	2,26	7,17	15,9	2,56	6,21	15,5	2,87	5,40	15,2	3,19	4,76	15,1	3,60	4,19
0115	-20	9,77	4,13	2,37	9,79	4,33	2,26	9,75	4,54	2,15	9,65	4,77	2,02	9,46	5,24	1,81	9,34	5,51	1,70
	-15	10,8	4,09	2,64	10,8	4,32	2,50	10,7	4,55	2,35	10,6	4,80	2,21	10,4	5,15	2,02	10,3	5,44	1,89
	-10	12,2	3,98	3,07	12,1	4,22	2,87	12,0	4,47	2,69	11,9	4,74	2,51	11,7	4,98	2,35	11,5	5,27	2,18
	-7	13,1	3,93	3,33	13,0	4,19	3,11	12,9	4,44	2,91	12,8	4,72	2,71	12,6	4,89	2,58	12,4	5,19	2,39
	-2	13,8	3,50	3,94	13,6	3,76	3,62	13,5	4,02	3,33	13,3	4,29	3,10	13,0	4,51	2,88	12,8	4,80	2,67
	2	16,5	3,31	4,97	16,2	3,58	4,53	15,9	3,86	4,12	15,7	4,14	3,79	15,4	4,43	3,48	15,2	4,73	3,21
	7	17,0	2,76	6,15	16,7	3,03	5,51	16,3	3,30	4,94	16,1	3,59	4,49	15,8	3,91	4,05	15,6	4,21	3,68
	12	17,7	2,38	7,47	17,3	2,65	6,53	17,0	2,94	5,78	16,6	3,24	5,12	16,4	3,54	4,63	16,1	3,85	4,18
	15	17,8	2,30	7,74	17,3	2,58	6,71	17,0	2,87	5,92	16,7	3,18	5,27	16,5	3,46	4,77	16,2	3,77	4,30
	20	18,1	2,11	8,58	17,7	2,40	7,38	17,4	2,70	6,44	17,1	3,01	5,68	17,1	3,28	5,21	16,8	3,60	4,67
0118	-20	8,81	4,02	2,19	8,82	4,20	2,10	8,80	4,40	2,00	8,73	4,62	1,89	8,80	4,86	1,81	8,68	5,11	1,70
	-15	9,82	3,91	2,51	9,81	4,12	2,38	9,76	4,34	2,25	9,67	4,57	2,12	9,70	4,84	2,00	9,59	5,11	1,88
	-10	11,5	3,88	2,96	11,5	4,12	2,77	11,4	4,36	2,62	11,3	4,62	2,45	11,3	4,93	2,29	11,2	5,22	2,15
	-7	12,7	3,87	3,28	12,7	4,12	3,08	12,6	4,38	2,88	12,5	4,65	2,69	12,5	4,99	2,51	12,3	5,29	2,33
	-2	14,1	3,82	3,69	14,0	4,10	3,42	13,9	4,39	3,17	13,7	4,68	2,93	13,6	5,02	2,71	13,4	5,34	2,51
	2	18,3	3,94	4,64	18,1	4,26	4,26	17,9	4,57	3,92	17,6	4,90	3,59	17,4	5,25	3,31	17,2	5,61	3,07
	7	19,3	3,42	5,65	19,0	3,73	5,09	18,7	4,05	4,62	18,4	4,38	4,20	18,1	4,71	3,84	17,8	5,06	3,52
	12	20,3	3,01	6,74	20,0	3,33	6,01	19,6	3,67	5,34	19,3	4,02	4,80	19,2	4,32	4,44	18,8	4,68	4,02
	15	20,3	2,88	7,05	19,9	3,21	6,20	19,5	3,55	5,49	19,2	3,90	4,92	19,3	4,19	4,61	18,9	4,55	4,15
	20	20,4	2,61	7,82	20,0	2,94	6,80	19,7	3,29	5,99	19,4	3,64	5,33	19,7	3,91	5,04	19,4	4,28	4,53

HEATING																
Model i-290	T air outdoor [°C]	Tout [°C]														
		55 (*)			60 (*)			65 (*)			70 (*)			75 (*)		
		Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]
0106	-20	2,89	2,29	1,26	-	-	-	-	-	-	-	-	-	-	-	-
	-15	3,47	2,26	1,54	3,53	2,46	1,44	-	-	-	-	-	-	-	-	-
	-10	3,91	2,12	1,84	3,94	2,33	1,69	3,85	2,48	1,55	-	-	-	-	-	-
	-7	4,23	2,07	2,04	4,30	2,30	1,87	4,20	2,45	1,71	4,11	2,60	1,58	-	-	-
	-2	4,54	2,02	2,25	4,58	2,24	2,05	4,48	2,39	1,88	4,36	2,53	1,72	4,26	2,69	1,59
	2	5,51	2,07	2,66	5,54	2,29	2,42	5,42	2,45	2,21	5,28	2,61	2,02	5,14	2,78	1,85
	7	5,77	1,92	3,01	5,90	2,17	2,72	5,75	2,33	2,46	5,61	2,49	2,25	5,45	2,66	2,05
	12	5,92	1,72	3,44	5,84	1,90	3,07	5,68	2,05	2,77	5,54	2,21	2,51	5,39	2,38	2,26
	15	6,00	1,67	3,59	5,92	1,85	3,20	5,76	2,01	2,88	5,62	2,17	2,60	5,47	2,33	2,35
	20	6,22	1,58	3,94	6,17	1,76	3,51	6,04	1,92	3,15	5,90	2,09	2,82	5,77	2,26	2,55
0109 / 0109T	-20	5,05	3,05	1,66	-	-	-	-	-	-	-	-	-	-	-	-
	-15	5,86	3,17	1,85	6,08	3,57	1,70	-	-	-	-	-	-	-	-	-
	-10	7,68	3,72	2,06	7,74	4,04	1,92	7,55	4,21	1,79	-	-	-	-	-	-
	-7	7,68	3,72	2,06	7,75	4,03	1,92	7,61	4,25	1,79	7,45	4,47	1,67	-	-	-
	-2	7,70	3,36	2,29	7,66	3,61	2,12	7,51	3,83	1,96	7,36	4,08	1,80	7,21	4,31	1,67
	2	8,16	3,06	2,67	8,06	3,28	2,46	7,97	3,55	2,25	7,86	3,84	2,05	7,76	4,15	1,87
	7	8,69	2,89	3,01	8,65	3,17	2,73	8,42	3,39	2,48	8,18	3,63	2,25	7,95	3,89	2,04
	12	8,99	2,68	3,35	8,98	3,00	2,99	8,71	3,23	2,70	8,43	3,47	2,43	8,16	3,73	2,19
	15	8,94	2,61	3,43	8,91	2,91	3,06	8,63	3,14	2,75	8,36	3,38	2,47	8,06	3,63	2,22
	20	8,78	2,47	3,55	8,71	2,74	3,18	8,44	2,96	2,85	8,18	3,20	2,56	7,90	3,45	2,29
0112	-20	6,72	4,31	1,56	-	-	-	-	-	-	-	-	-	-	-	-
	-15	7,24	4,25	1,70	7,37	4,80	1,54	-	-	-	-	-	-	-	-	-
	-10	7,70	4,01	1,92	7,83	4,53	1,73	7,70	4,75	1,62	-	-	-	-	-	-
	-7	8,06	3,90	2,07	8,26	4,42	1,87	8,07	4,64	1,74	7,90	4,85	1,63	-	-	-
	-2	8,86	3,77	2,35	9,11	4,38	2,08	8,94	4,60	1,94	8,72	4,81	1,81	8,49	5,02	1,69
	2	10,8	3,93	2,75	11,2	4,67	2,40	11,0	4,92	2,24	10,8	5,16	2,09	10,5	5,38	1,95
	7	11,6	3,57	3,25	12,1	4,40	2,75	11,9	4,66	2,55	11,6	4,91	2,37	11,4	5,14	2,22
	12	12,4	3,25	3,82	13,2	4,03	3,28	12,9	4,29	3,01	12,7	4,54	2,80	12,4	4,78	2,59
	15	12,6	3,12	4,04	13,4	3,85	3,48	13,2	4,11	3,21	12,9	4,36	2,96	12,7	4,60	2,76
	20	13,4	2,90	4,62	14,1	3,52	4,01	13,8	3,78	3,65	13,7	4,04	3,39	13,5	4,28	3,15
0112T	-20	6,67	3,85	1,73	-	-	-	-	-	-	-	-	-	-	-	-
	-15	7,24	3,93	1,84	7,23	4,21	1,72	-	-	-	-	-	-	-	-	-
	-10	7,72	3,84	2,01	7,70	4,14	1,86	7,53	4,36	1,73	-	-	-	-	-	-
	-7	8,10	3,82	2,12	8,08	4,12	1,96	7,90	4,36	1,81	7,70	4,60	1,67	-	-	-
	-2	8,90	3,80	2,34	8,93	4,15	2,15	8,70	4,40	1,98	8,47	4,65	1,82	8,23	4,91	1,68
	2	10,8	4,05	2,67	10,9	4,48	2,43	10,6	4,76	2,23	10,3	5,05	2,04	10,0	5,35	1,87
	7	11,6	3,89	2,98	11,9	4,44	2,68	11,6	4,74	2,45	11,3	5,04	2,24	10,9	5,36	2,03
	12	12,0	3,57	3,36	12,3	4,10	3,00	12,0	4,40	2,73	11,6	4,70	2,47	11,2	5,02	2,23
	15	12,0	3,44	3,49	12,3	3,95	3,11	11,9	4,24	2,81	11,5	4,55	2,53	11,1	4,85	2,29
	20	12,0	3,21	3,74	12,2	3,64	3,35	11,8	3,93	3,00	11,5	4,23	2,72	11,1	4,54	2,44
0114	-20	9,01	5,11	1,76	-	-	-	-	-	-	-	-	-	-	-	-
	-15	9,49	5,14	1,85	9,35	5,47	1,71	-	-	-	-	-	-	-	-	-
	-10	9,48	4,71	2,01	9,30	5,03	1,85	9,12	5,39	1,69	-	-	-	-	-	-
	-7	9,96	4,75	2,10	9,76	5,08	1,92	9,56	5,44	1,76	9,33	5,84	1,60	-	-	-
	-2	10,5	4,60	2,28	10,3	4,94	2,09	10,2	5,33	1,91	10,3	5,81	1,77	10,2	6,30	1,62
	2	12,7	4,72	2,69	12,4	5,07	2,45	12,1	5,46	2,22	11,8	5,88	2,01	11,4	6,33	1,80
	7	13,8	4,61	2,99	13,4	4,98	2,69	13,0	5,38	2,42	12,7	5,81	2,19	12,3	6,27	1,96
	12	14,6	4,33	3,37	14,1	4,71	2,99	13,7	5,12	2,68	13,3	5,54	2,40	12,8	5,99	2,14
	15	14,7	4,25	3,46	14,3	4,63	3,09	13,8	5,03	2,74	13,4	5,45	2,46	12,9	5,89	2,19
	20	14,9	4,03	3,70	14,6	4,42	3,30	14,2	4,82	2,95	13,8	5,25	2,63	13,4	5,71	2,35

HEATING																
Model i-290	T air outdoor [°C]	Tout [°C]														
		55 (*)			60 (*)			65 (*)			70 (*)			75 (*)		
		Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]
0115	-20	9,21	5,82	1,58	-	-	-	-	-	-	-	-	-	-	-	-
	-15	10,2	5,75	1,77	9,88	6,23	1,59	-	-	-	-	-	-	-	-	-
	-10	11,4	5,58	2,04	11,2	6,02	1,86	11,0	6,38	1,72	-	-	-	-	-	-
	-7	12,2	5,49	2,22	12,0	5,92	2,03	11,9	6,28	1,90	11,7	6,66	1,76	-	-	-
	-2	12,6	5,10	2,47	12,4	5,55	2,23	12,2	5,89	2,07	11,9	6,24	1,91	11,7	6,62	1,77
	2	14,9	5,04	2,96	14,7	5,55	2,65	14,4	5,89	2,45	14,1	6,25	2,24	13,6	6,62	2,05
	7	15,2	4,52	3,36	14,9	4,92	3,03	14,5	5,25	2,76	14,0	5,58	2,51	13,4	5,91	2,27
	12	15,8	4,16	3,80	15,4	4,62	3,33	14,9	4,96	3,00	14,4	5,29	2,70	13,7	5,63	2,43
	15	15,9	4,09	3,89	15,5	4,59	3,38	15,0	4,93	3,04	14,5	5,27	2,75	13,9	5,62	2,47
	20	16,5	3,94	4,19	16,2	4,50	3,60	15,8	4,86	3,25	15,2	5,22	2,91	14,6	5,59	2,61
0118	-20	8,55	5,39	1,59	-	-	-	-	-	-	-	-	-	-	-	-
	-15	9,47	5,40	1,75	9,74	5,96	1,63	-	-	-	-	-	-	-	-	-
	-10	11,1	5,53	2,01	11,3	6,09	1,86	11,2	6,46	1,73	-	-	-	-	-	-
	-7	12,1	5,61	2,16	12,5	6,18	2,02	12,2	6,55	1,86	12,1	6,96	1,74	-	-	-
	-2	13,2	5,68	2,32	13,3	6,25	2,13	13,1	6,64	1,98	12,9	7,05	1,83	12,6	7,49	1,68
	2	16,9	5,97	2,83	16,9	6,55	2,58	16,5	6,96	2,37	16,2	7,39	2,19	15,9	7,84	2,03
	7	17,5	5,42	3,23	16,9	5,78	2,92	16,5	6,16	2,68	16,0	6,55	2,44	15,6	6,95	2,25
	12	18,4	5,05	3,64	17,7	5,45	3,25	17,2	5,83	2,95	16,7	6,22	2,69	16,1	6,61	2,44
	15	18,5	4,91	3,77	17,7	5,32	3,33	17,3	5,71	3,03	16,7	6,10	2,74	16,1	6,49	2,48
	20	19,0	4,65	4,09	18,2	5,09	3,58	17,7	5,48	3,23	17,2	5,88	2,93	16,6	6,28	2,64

9.2 COOLING

COOLING																			
Model i-290	T air outdoor [°C]	Tout [°C]																	
		5			7			10			12			15			18		
		Cooling capacity [kW]	Power input [kW]	EER [W/W]	Cooling capacity [kW]	Power input [kW]	EER [W/W]	Cooling capacity [kW]	Power input [kW]	EER [W/W]	Cooling capacity [kW]	Power input [kW]	EER [W/W]	Cooling capacity [kW]	Power input [kW]	EER [W/W]	Cooling capacity [kW]	Power input [kW]	EER [W/W]
0106	20	5,57	1,21	4,60	5,88	1,22	4,82	6,41	1,23	5,21	5,69	0,93	6,09	5,56	0,74	7,51	6,01	0,73	8,25
	25	5,41	1,43	3,78	5,73	1,44	3,98	6,29	1,46	4,31	5,64	1,11	5,06	5,45	0,92	5,92	5,95	0,91	6,54
	30	5,33	1,70	3,14	5,68	1,69	3,36	6,16	1,75	3,52	5,54	1,31	4,22	5,38	1,08	4,98	5,81	1,09	5,33
	35	5,14	1,92	2,68	5,43	1,95	2,79	5,88	2,00	2,94	5,36	1,51	3,55	5,12	1,26	4,06	5,62	1,26	4,50
	40	5,03	2,16	2,33	5,30	2,19	2,42	5,83	2,24	2,60	5,23	1,71	3,05	4,99	1,45	3,44	5,46	1,46	3,74
	45	4,72	2,32	2,03	5,00	2,35	2,13	5,46	2,39	2,29	4,84	1,85	2,62	4,64	1,57	2,96	5,11	1,60	3,19
0109 / 0109T	20	8,14	1,80	4,52	8,82	1,82	4,83	9,70	1,85	5,24	8,72	1,48	5,91	8,32	1,15	7,24	8,97	1,14	7,88
	25	8,18	2,07	3,95	8,86	2,09	4,24	9,63	2,13	4,52	8,92	1,76	5,06	8,36	1,37	6,10	9,17	1,37	6,69
	30	8,27	2,42	3,42	8,79	2,45	3,59	9,58	2,49	3,85	9,16	2,12	4,32	8,57	1,65	5,19	9,38	1,65	5,69
	35	8,15	2,75	2,96	8,57	2,77	3,09	9,55	2,83	3,38	9,12	2,47	3,69	8,41	1,91	4,40	9,15	1,93	4,75
	40	7,73	3,11	2,48	8,26	3,18	2,60	9,03	3,26	2,77	8,92	2,86	3,12	8,37	2,27	3,69	9,08	2,31	3,93
	45	7,03	3,35	2,10	7,41	3,40	2,18	8,13	3,48	2,34	8,11	3,07	2,64	7,73	2,48	3,12	8,52	2,53	3,37
0112	20	10,4	2,20	4,70	11,2	2,24	4,99	12,3	2,20	5,58	11,4	1,90	5,99	11,2	1,65	6,79	12,3	1,61	7,64
	25	10,4	2,64	3,94	11,3	2,67	4,23	12,3	2,70	4,56	11,5	2,33	4,94	11,4	2,09	5,46	12,7	2,06	6,15
	30	10,3	3,21	3,21	11,0	3,20	3,44	12,1	3,26	3,71	11,4	2,79	4,10	11,5	2,45	4,69	12,7	2,48	5,10
	35	9,80	3,72	2,63	10,7	3,75	2,85	11,7	3,79	3,09	11,1	3,24	3,43	11,4	2,88	3,96	12,6	2,83	4,44
	40	9,54	4,32	2,21	10,1	4,39	2,30	11,2	4,47	2,51	10,9	3,83	2,84	11,2	3,40	3,29	12,4	3,44	3,60
	45	8,78	4,64	1,89	9,29	4,70	1,98	10,2	4,82	2,12	9,99	4,17	2,40	10,5	3,68	2,83	11,3	3,76	3,02
0112T	20	10,4	2,40	4,33	11,1	2,41	4,61	12,1	2,40	5,04	12,0	2,14	5,61	11,5	1,79	6,42	12,5	1,75	7,14
	25	10,4	2,88	3,61	11,1	2,91	3,81	12,1	2,92	4,14	12,1	2,62	4,62	11,8	2,23	5,29	12,8	2,22	5,77
	30	10,3	3,44	2,99	11,0	3,47	3,17	12,1	3,52	3,44	12,0	3,16	3,80	11,6	2,64	4,39	12,7	2,65	4,79
	35	9,95	3,95	2,52	10,6	4,01	2,64	11,7	4,07	2,87	11,6	3,67	3,16	11,3	3,07	3,68	12,4	3,08	4,03
	40	9,76	4,56	2,14	10,4	4,63	2,25	11,5	4,71	2,44	11,4	4,29	2,66	11,1	3,64	3,05	12,2	3,68	3,32
	45	9,07	4,92	1,84	9,70	4,99	1,94	10,6	5,09	2,08	10,6	4,65	2,28	10,3	3,96	2,60	11,2	4,00	2,80
0114	20	10,4	2,00	5,20	11,1	1,99	5,58	12,1	1,93	6,27	11,3	1,61	7,02	9,9	1,14	8,67	10,7	1,07	10,0
	25	10,8	2,50	4,32	11,5	2,50	4,60	12,6	2,44	5,16	12,0	2,10	5,71	10,8	1,59	6,79	11,7	1,52	7,70
	30	11,2	3,09	3,62	11,9	3,10	3,84	13,1	3,05	4,30	12,4	2,64	4,70	11,1	2,03	5,47	12,1	1,97	6,14
	35	10,9	3,60	3,03	11,7	3,63	3,24	12,9	3,59	3,59	12,4	3,17	3,91	11,1	2,48	4,48	12,2	2,41	5,07
	40	11,0	4,33	2,54	11,8	4,38	2,69	12,9	4,33	2,98	12,6	3,87	3,26	11,3	3,05	3,70	12,3	2,97	4,14
	45	10,4	4,80	2,17	11,1	4,87	2,28	12,1	4,81	2,52	11,8	4,30	2,74	10,5	3,40	3,09	11,4	3,32	3,43
0115	20	10,6	1,84	5,76	11,3	1,82	6,21	12,6	1,77	7,12	11,2	1,48	7,57	10,0	1,08	9,24	10,9	1,02	10,73
	25	11,5	2,44	4,71	12,4	2,44	5,08	13,7	2,40	5,71	12,2	2,03	6,02	11,2	1,50	7,47	12,2	1,46	8,36
	30	11,8	3,09	3,82	12,8	3,07	4,17	13,8	3,10	4,45	12,8	2,60	4,91	11,7	1,97	5,94	12,8	1,94	6,63
	35	11,6	3,71	3,13	12,4	3,71	3,35	13,6	3,76	3,62	12,8	3,15	4,06	11,8	2,43	4,88	12,9	2,40	5,37
	40	11,3	4,31	2,62	12,2	4,33	2,82	13,4	4,42	3,03	12,6	3,79	3,32	11,8	3,00	3,93	13,0	3,00	4,33
	45	10,4	4,64	2,24	11,0	4,71	2,34	12,3	4,77	2,58	11,5	4,14	2,76	10,9	3,31	3,29	11,9	3,33	3,57
0118	20	12,1	2,26	5,35	12,9	2,24	5,75	14,1	2,22	6,35	12,7	1,83	6,93	11,7	1,41	8,30	12,6	1,37	9,22
	25	12,7	2,96	4,29	13,6	2,94	4,63	15,1	2,94	5,14	13,4	2,37	5,66	12,1	1,76	6,88	13,1	1,73	7,51
	30	13,0	3,64	3,57	14,1	3,68	3,83	15,5	3,67	4,24	14,0	2,98	4,69	12,6	2,25	5,63	13,8	2,22	6,17
	35	12,9	4,35	2,97	13,8	4,34	3,16	15,2	4,43	3,43	14,0	3,59	3,91	12,9	2,71	4,76	13,9	2,69	5,18
	40	12,8	5,02	2,55	13,5	5,05	2,67	14,9	5,12	2,91	13,7	4,25	3,21	12,8	3,33	3,84	13,8	3,33	4,16
	45	11,8	5,43	2,17	12,4	5,46	2,27	13,7	5,55	2,47	12,6	4,64	2,72	11,6	3,65	3,18	12,6	3,69	3,43

9.3 SANITARY

The tables show the heating capacity, input power and COP values at various outdoor air temperatures during summer for technical water at 45 / 50 / 55 / 60 / 65 / 70 / 75 °C for domestic hot water production. The technical data are indicative and are subject to change.

(*) Data obtained for a water temperature variation of 5°C.

HEATING													
Model i-290	T air outdoor [°C]	Tout [°C]											
		45			50			55 (*)			60 (*)		
		Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]
0106	20	6,48	1,28	5,06	6,36	1,43	4,45	6,22	1,58	3,94	6,17	1,76	3,51
	25	6,53	1,14	5,73	6,40	1,29	4,96	6,26	1,44	4,35	6,23	1,62	3,85
	30	7,17	1,12	6,41	6,95	1,27	5,47	6,82	1,43	4,77	6,78	1,62	4,19
	35	7,59	1,10	6,90	7,45	1,26	5,91	7,28	1,42	5,13	7,24	1,62	4,47
	40	7,89	1,09	7,24	7,68	1,25	6,14	7,47	1,41	5,30	7,40	1,61	4,60
0109 / 0109T	20	8,95	1,97	4,54	8,78	2,47	3,55	8,78	2,47	3,55	8,71	2,74	3,18
	25	8,79	1,74	5,05	8,59	1,94	4,43	8,56	2,23	3,84	8,46	2,49	3,40
	30	9,30	1,74	5,34	9,08	1,95	4,66	9,05	2,24	4,04	8,94	2,52	3,55
	35	9,76	1,73	5,64	9,59	1,95	4,92	9,59	2,25	4,26	9,51	2,54	3,74
	40	10,6	1,72	6,16	10,4	1,95	5,33	10,3	2,27	4,54	10,1	2,56	3,95
0112	20	13,9	2,43	5,72	13,7	2,66	5,15	13,4	2,90	4,62	14,1	3,52	4,01
	25	14,3	2,11	6,78	14,1	2,33	6,05	14,4	2,71	5,31	14,8	3,20	4,62
	30	15,9	2,05	7,75	15,6	2,28	6,84	15,9	2,67	5,96	16,5	3,15	5,24
	35	17,4	2,00	8,70	17,0	2,24	7,59	17,4	2,64	6,59	18,1	3,09	5,86
	40	18,4	1,95	9,44	17,9	2,19	8,17	18,4	2,59	7,10	19,1	3,01	6,35
0112T	20	12,1	2,56	4,73	11,8	2,81	4,20	12,0	3,21	3,74	12,2	3,64	3,35
	25	12,0	2,30	5,22	11,7	2,53	4,62	11,9	2,93	4,06	12,0	3,35	3,58
	30	12,7	2,29	5,55	12,4	2,53	4,90	12,6	2,94	4,29	12,8	3,38	3,79
	35	13,8	2,27	6,08	13,5	2,53	5,34	13,7	2,95	4,64	13,9	3,41	4,08
	40	14,9	2,24	6,65	14,6	2,52	5,79	14,9	2,96	5,03	15,1	3,44	4,39
0114	20	15,2	3,19	4,76	15,1	3,60	4,19	14,9	4,03	3,70	14,6	4,42	3,30
	25	15,1	2,84	5,32	15,0	3,24	4,63	14,9	3,67	4,06	14,5	4,05	3,58
	30	16,1	2,80	5,75	16,0	3,22	4,97	15,8	3,67	4,31	15,4	4,07	3,78
	35	17,0	2,76	6,16	16,8	3,20	5,25	16,6	3,67	4,52	16,2	4,08	3,97
	40	18,1	2,71	6,68	18,0	3,17	5,68	17,8	3,65	4,88	17,3	4,08	4,24
0115	20	17,1	3,28	5,21	16,8	3,60	4,67	16,5	3,94	4,19	16,2	4,50	3,60
	25	17,1	2,93	5,84	16,8	3,26	5,15	16,5	3,59	4,60	16,3	4,19	3,89
	30	18,0	2,92	6,16	17,6	3,27	5,38	17,1	3,62	4,72	16,9	4,28	3,95
	35	18,0	2,94	6,12	17,6	3,29	5,35	17,2	3,65	4,71	17,0	4,37	3,89
	40	18,1	2,96	6,11	17,7	3,31	5,35	17,3	3,67	4,71	17,2	4,45	3,87
0118	20	19,7	3,91	5,04	19,4	4,28	4,53	19,0	4,65	4,09	18,2	5,09	3,58
	25	19,6	3,46	5,66	19,2	3,82	5,03	18,7	4,19	4,46	17,7	4,63	3,82
	30	19,9	3,48	5,72	19,4	3,85	5,04	18,9	4,21	4,49	17,9	4,68	3,82
	35	20,1	3,49	5,76	19,6	3,87	5,06	19,2	4,24	4,53	18,1	4,73	3,83
	40	20,3	3,51	5,78	19,9	3,89	5,12	19,4	4,26	4,55	18,3	4,78	3,83

HEATING										
Model i-290	T air outdoor [°C]	Tout [°C]								
		65 (*)			70 (*)			75 (*)		
		Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]
0106	20	6,04	1,92	3,15	5,90	2,09	2,82	5,77	2,26	2,55
	25	6,09	1,78	3,42	5,96	1,95	3,06	-	-	-
	30	6,64	1,80	3,69	6,52	1,97	3,31	-	-	-
	35	7,02	1,79	3,92	-	-	-	-	-	-
	40	-	-	-	-	-	-	-	-	-
0109 / 0109T	20	8,44	2,96	2,85	8,18	3,20	2,56	7,90	3,45	2,29
	25	8,14	2,70	3,01	7,81	2,92	2,67	-	-	-
	30	8,60	2,73	3,15	8,23	2,95	2,79	-	-	-
	35	9,22	2,77	3,33	-	-	-	-	-	-
	40	-	-	-	-	-	-	-	-	-
0112	20	13,8	3,78	3,65	13,7	4,04	3,39	13,5	4,28	3,15
	25	14,6	3,46	4,22	14,3	3,72	3,84	-	-	-
	30	16,1	3,41	4,72	15,9	3,67	4,33	-	-	-
	35	17,8	3,36	5,30	-	-	-	-	-	-
	40	-	-	-	-	-	-	-	-	-
0112T	20	11,8	3,93	3,00	11,5	4,23	2,72	11,1	4,54	2,44
	25	11,7	3,63	3,22	11,4	3,93	2,90	-	-	-
	30	12,6	3,68	3,42	12,3	3,99	3,08	-	-	-
	35	13,6	3,73	3,65	-	-	-	-	-	-
	40	-	-	-	-	-	-	-	-	-
0114	20	14,2	4,82	2,95	13,8	5,25	2,63	13,4	5,71	2,35
	25	14,1	4,45	3,17	13,7	4,88	2,81	-	-	-
	30	15,0	4,49	3,34	14,6	4,93	2,96	-	-	-
	35	15,7	4,51	3,48	-	-	-	-	-	-
	40	-	-	-	-	-	-	-	-	-
0115	20	15,8	4,86	3,25	15,2	5,22	2,91	14,6	5,59	2,61
	25	15,8	4,55	3,47	15,3	4,92	3,11	-	-	-
	30	16,3	4,66	3,50	15,6	5,03	3,10	-	-	-
	35	16,5	4,75	3,47	-	-	-	-	-	-
	40	-	-	-	-	-	-	-	-	-
0118	20	17,7	5,48	3,23	17,2	5,88	2,93	16,6	6,28	2,64
	25	17,1	5,00	3,42	16,4	5,37	3,05	-	-	-
	30	17,3	5,06	3,42	16,6	5,44	3,05	-	-	-
	35	17,5	5,12	3,42	-	-	-	-	-	-
	40	-	-	-	-	-	-	-	-	-

9.4 MINIMUM LOAD

The following tables show the values of minimum capacity, power input and efficiency for different outdoor air and water outlet temperatures. The data are useful to understand the minimum capacity of the heat pump and are essential for the correct choice of unit.

Failure to meet the minimum load on the heat pump results in intermittent operation with numerous restarts and a reduction in compressor life. The data is obtained with a fixed flow rate (balancing the system at the minimum flow rate guaranteed by the pump partialisation at the set point) and with fixed Tout for 35/45/55/65 °C (in heating) and 7/18 °C (in cooling).

The heating data also take into account any defrosting.

HEATING - MINIMUM LOAD													
Model i-290	T air outdoor [°C]	Tout [°C]											
		35			45			55			65		
		Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]
0106	-20	1,27	0,76	1,68	1,19	0,82	1,44	1,08	0,94	1,15	-	-	-
	-15	1,48	0,76	1,95	1,39	0,83	1,67	1,28	0,95	1,35	-	-	-
	-10	1,79	0,75	2,38	1,69	0,85	1,99	1,57	0,97	1,62	1,51	1,14	1,33
	-7	2,01	0,75	2,69	1,92	0,86	2,23	1,79	0,98	1,82	1,74	1,15	1,51
	-2	2,52	0,73	3,47	2,32	0,86	2,69	2,22	1,00	2,22	2,16	1,18	1,83
	2	2,97	0,70	4,25	2,85	0,86	3,30	2,72	1,01	2,69	2,62	1,19	2,20
	7	3,48	0,64	5,46	3,33	0,83	4,00	3,12	0,99	3,16	3,04	1,19	2,55
	12	3,99	0,60	6,61	3,84	0,80	4,84	3,64	0,98	3,70	3,50	1,19	2,93
	15	4,13	0,60	6,88	4,02	0,78	5,12	3,84	0,97	3,95	3,71	1,20	3,10
	20	4,64	0,57	8,14	4,52	0,76	5,99	4,33	0,96	4,52	4,19	1,19	3,53
0109 / 0109T	-20	1,67	0,93	1,79	1,50	0,99	1,52	1,31	1,06	1,24	-	-	-
	-15	1,92	0,89	2,15	1,76	0,98	1,79	1,54	1,05	1,47	-	-	-
	-10	2,28	0,85	2,67	2,12	0,98	2,15	1,88	1,06	1,78	1,73	1,26	1,37
	-7	2,53	0,82	3,09	2,37	0,97	2,43	2,10	1,05	2,01	1,97	1,28	1,54
	-2	3,03	0,77	3,91	2,82	0,94	3,00	2,54	1,03	2,45	2,33	1,24	1,88
	2	3,73	0,79	4,71	3,49	0,97	3,59	3,17	1,10	2,88	2,88	1,29	2,23
	7	4,31	0,74	5,80	4,06	0,94	4,33	3,65	1,05	3,47	3,39	1,27	2,67
	12	4,99	0,70	7,15	4,73	0,90	5,26	4,21	1,02	4,11	3,98	1,26	3,16
	15	5,16	0,68	7,58	4,92	0,89	5,53	4,39	1,02	4,30	4,16	1,26	3,31
	20	5,57	0,65	8,53	5,36	0,87	6,14	4,83	1,02	4,75	4,66	1,26	3,71
0112	-20	2,43	1,29	1,88	2,17	1,42	1,53	1,93	1,49	1,30	-	-	-
	-15	2,78	1,28	2,16	2,52	1,43	1,76	2,26	1,51	1,49	-	-	-
	-10	3,24	1,27	2,55	2,97	1,44	2,06	2,70	1,54	1,75	2,56	1,79	1,43
	-7	3,55	1,26	2,82	3,28	1,44	2,27	2,98	1,55	1,92	2,83	1,81	1,56
	-2	4,17	1,20	3,47	3,97	1,42	2,80	3,70	1,56	2,37	3,55	1,88	1,89
	2	5,35	1,23	4,34	4,98	1,45	3,43	4,50	1,57	2,86	4,29	1,93	2,23
	7	6,30	1,13	5,57	5,86	1,37	4,28	5,18	1,47	3,52	4,91	1,84	2,67
	12	7,39	1,04	7,08	6,90	1,31	5,29	6,17	1,44	4,29	5,88	1,83	3,22
	15	7,76	1,02	7,64	7,31	1,28	5,69	6,55	1,42	4,60	6,37	1,81	3,51
	20	8,83	0,94	9,37	8,42	1,22	6,88	7,70	1,40	5,49	7,42	1,79	4,14
0112T	-20	2,20	1,20	1,83	2,08	1,34	1,55	1,97	1,50	1,31	-	-	-
	-15	2,54	1,20	2,12	2,40	1,35	1,78	2,28	1,52	1,50	-	-	-
	-10	3,00	1,22	2,46	2,83	1,38	2,05	2,68	1,56	1,72	2,53	1,75	1,45
	-7	3,30	1,23	2,68	3,11	1,40	2,22	2,93	1,58	1,85	2,77	1,78	1,56
	-2	3,94	1,22	3,23	3,81	1,42	2,68	3,63	1,64	2,21	3,40	1,86	1,83
	2	4,82	1,24	3,89	4,56	1,45	3,14	4,30	1,67	2,57	4,03	1,91	2,11
	7	5,56	1,17	4,75	5,24	1,40	3,74	4,94	1,65	2,99	4,61	1,91	2,41
	12	6,38	1,10	5,80	6,01	1,36	4,42	5,64	1,63	3,46	5,26	1,92	2,74
	15	6,62	1,09	6,07	6,26	1,35	4,64	5,91	1,62	3,65	5,55	1,92	2,89
	20	7,30	1,04	7,02	6,91	1,32	5,23	6,53	1,61	4,06	6,12	1,93	3,17
0114	-20	2,89	1,35	2,14	2,72	1,55	1,75	2,62	1,79	1,46	-	-	-
	-15	3,27	1,39	2,35	3,07	1,59	1,93	2,93	1,84	1,59	-	-	-
	-10	3,80	1,44	2,64	3,57	1,66	2,15	3,39	1,93	1,76	3,25	2,23	1,46
	-7	4,15	1,47	2,82	3,90	1,70	2,29	3,69	1,97	1,87	3,52	2,29	1,54
	-2	5,17	1,48	3,49	4,85	1,74	2,79	4,58	2,04	2,25	4,33	2,39	1,81
	2	6,22	1,48	4,20	5,84	1,78	3,28	5,49	2,11	2,60	5,17	2,48	2,08
	7	7,16	1,42	5,04	6,73	1,76	3,82	6,32	2,11	3,00	5,92	2,51	2,36
	12	8,17	1,34	6,10	7,70	1,72	4,48	7,25	2,11	3,44	6,76	2,54	2,66
	15	8,44	1,31	6,44	8,01	1,70	4,71	7,60	2,10	3,62	7,18	2,55	2,82
	20	9,26	1,23	7,53	8,80	1,65	5,33	8,37	2,08	4,02	7,91	2,56	3,09

HEATING - MINIMUM LOAD													
Model i-290	T air outdoor [°C]	Tout [°C]											
		35			45			55			65		
		Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]	Heating capacity [kW]	Power input [kW]	COP [W/W]
0115	-20	2,47	1,35	1,83	2,30	1,52	1,51	2,16	1,59	1,36	-	-	-
	-15	2,87	1,37	2,11	2,67	1,52	1,76	2,50	1,59	1,57	-	-	-
	-10	3,46	1,39	2,50	3,24	1,52	2,13	3,02	1,62	1,87	2,76	1,77	1,56
	-7	3,85	1,39	2,77	3,62	1,52	2,38	3,36	1,62	2,08	3,10	1,78	1,74
	-2	4,86	1,38	3,52	4,58	1,56	2,94	4,27	1,69	2,52	3,95	1,90	2,08
	2	5,91	1,37	4,32	5,59	1,59	3,52	5,22	1,75	2,98	4,86	2,01	2,42
	7	6,89	1,29	5,34	6,56	1,56	4,20	6,20	1,79	3,47	5,78	2,08	2,79
	12	7,87	1,24	6,33	7,54	1,54	4,89	7,15	1,80	3,97	6,69	2,15	3,11
	15	8,11	1,23	6,58	7,88	1,54	5,13	7,53	1,81	4,17	7,14	2,19	3,25
	20	9,04	1,18	7,70	8,82	1,50	5,87	8,42	1,81	4,65	8,03	2,26	3,56
0118	-20	2,31	1,34	1,73	2,23	1,43	1,55	2,08	1,47	1,41	-	-	-
	-15	2,71	1,32	2,05	2,58	1,44	1,80	2,41	1,50	1,61	-	-	-
	-10	3,32	1,33	2,50	3,18	1,48	2,16	2,97	1,57	1,90	2,86	1,76	1,63
	-7	3,76	1,35	2,80	3,60	1,51	2,38	3,37	1,62	2,08	3,23	1,82	1,78
	-2	4,89	1,41	3,47	4,66	1,61	2,90	4,36	1,75	2,50	4,12	1,98	2,09
	2	6,08	1,41	4,33	5,77	1,64	3,52	5,39	1,80	3,00	5,06	2,05	2,47
	7	7,14	1,34	5,32	6,76	1,60	4,21	6,38	1,82	3,50	5,87	2,08	2,83
	12	8,13	1,29	6,32	7,84	1,57	4,98	7,42	1,83	4,05	6,79	2,13	3,18
	15	8,40	1,27	6,59	8,25	1,57	5,27	7,86	1,83	4,29	7,28	2,16	3,37
	20	9,25	1,23	7,55	9,08	1,54	5,88	8,58	1,84	4,66	7,82	2,20	3,56
COOLING - MINIMUM LOAD													
Model i-290	T air outdoor [°C]	Tout [°C]											
		7			18								
		Cooling capacity [kW]	Power input [kW]	EER [W/W]	Cooling capacity [kW]	Power input [kW]	EER [W/W]	Cooling capacity [kW]	Power input [kW]	EER [W/W]	Cooling capacity [kW]	Power input [kW]	EER [W/W]
0106	20	3,04	0,48	6,34	4,39	0,44	9,98						
	25	2,77	0,59	4,73	4,17	0,52	7,97						
	30	2,59	0,67	3,84	3,86	0,65	5,94						
	35	2,35	0,79	2,97	3,62	0,76	4,74						
	40	2,19	0,90	2,45	3,39	0,85	3,98						
	45	2,03	1,01	2,02	3,15	0,98	3,22						
0109 / 0109T	20	4,28	0,64	6,71	5,74	0,56	10,3						
	25	4,10	0,71	5,75	5,64	0,64	8,76						
	30	3,82	0,80	4,78	5,44	0,73	7,43						
	35	3,54	0,90	3,96	5,12	0,84	6,12						
	40	3,17	1,01	3,15	4,70	0,96	4,88						
	45	2,80	1,12	2,50	4,38	1,10	3,99						
0112	20	5,39	0,92	5,83	7,21	0,87	8,29						
	25	5,03	1,08	4,64	6,96	1,01	6,91						
	30	4,61	1,22	3,79	6,58	1,24	5,33						
	35	4,24	1,39	3,05	6,38	1,38	4,63						
	40	3,71	1,62	2,29	5,83	1,61	3,62						
	45	3,33	1,77	1,88	5,32	1,75	3,04						

COOLING - MINIMUM LOAD							
Model i-290	T air outdoor [°C]	Tout [°C]					
		7			18		
		Cooling capacity [kW]	Power input [kW]	EER [W/W]	Cooling capacity [kW]	Power input [kW]	EER [W/W]
0112T	20	5,38	1,03	5,22	7,63	0,92	8,29
	25	5,07	1,16	4,37	7,29	1,09	6,69
	30	4,67	1,35	3,46	6,89	1,30	5,30
	35	4,33	1,54	2,81	6,48	1,53	4,24
	40	4,07	1,74	2,34	6,08	1,70	3,58
	45	3,71	1,92	1,93	5,49	1,90	2,89
0114	20	6,77	1,07	6,33	9,22	0,86	10,7
	25	6,39	1,25	5,11	8,85	1,05	8,43
	30	6,00	1,45	4,14	8,44	1,27	6,65
	35	5,60	1,68	3,33	8,01	1,52	5,27
	40	5,29	1,96	2,70	7,46	1,77	4,21
	45	4,95	2,20	2,25	6,87	1,99	3,45
0115	20	6,10	0,99	6,17	8,97	0,85	10,6
	25	5,63	1,12	5,02	8,24	1,01	8,12
	30	5,15	1,29	3,99	7,66	1,22	6,27
	35	4,61	1,50	3,08	7,20	1,45	4,98
	40	4,22	1,71	2,47	6,56	1,71	3,85
	45	3,83	1,86	2,06	6,01	1,90	3,16
0118	20	6,27	1,00	6,28	8,59	0,90	9,51
	25	5,74	1,15	4,98	8,25	1,07	7,71
	30	5,40	1,34	4,03	7,92	1,26	6,30
	35	4,94	1,54	3,22	7,52	1,48	5,10
	40	4,58	1,75	2,61	6,87	1,74	3,96
	45	4,38	1,83	2,39	6,26	1,94	3,23

10. SEASONAL PERFORMANCE AT DIFFERENT TEMPERATURE LEVELS

The values of the seasonal performance coefficients SCOP, heating energy efficiency $\eta_{s,h}$ and design heat output P_{design} for the i-290 series units are shown. The data are calculated for three temperature levels according to UNI EN 14825: low (LT), medium (MT) and high (HT).

- LT: Heating in medium climate conditions, $T_{biv} = -7\text{ °C}$, low temperature (35 °C), variable output, fixed flow rate.
- MT: Heating in medium climate conditions, $T_{biv} = -7\text{ °C}$, medium temperature (55 °C), variable output, fixed flow rate.
- HT: Heating in medium climate conditions, $T_{biv} = -7\text{ °C}$, high temperature (65 °C), variable output, fixed flow rate.

Model i-290	P_{design} (LT) kW	SCOP (LT) W/W	$\eta_{s,h}$ (LT) %	P_{design} (MT) kW	SCOP (MT) W/W	$\eta_{s,h}$ (MT) %	P_{design} (HT) kW	SCOP (HT) W/W	$\eta_{s,h}$ (HT) %
0106	5,13	4,74	186	4,94	3,40	133	4,88	3,13	122
0109 / 0109T	9,49	5,07	200	8,57	3,92	154	8,76	3,51	137
0112	9,10	4,71	185	9,68	3,65	143	9,38	3,24	127
0112T	10,0	4,47	176	10,2	3,49	137	10,3	3,17	124
0114	14,2	4,70	185	13,2	3,66	143	12,8	3,20	125
0115	14,6	4,85	191	13,5	3,79	149	13,6	3,40	133
0118	15,0	4,76	188	14,0	3,73	146	14,0	3,39	133

11. DATA FOR THE ENERGY CERTIFICATION OF BUILDINGS ACCORDING TO UNI/TS 11300-4 FOR HEAT PUMPS

The supplementary data of heat pumps for the calculation of the energy performance of buildings according to UNI/TS 11300 part 4 are given below.

The characteristics quantities that will be provided for each model are explained below, according to statement 30 of the standard.

	E	A T _{bival}	B	C	D
Reference temperature	-10°C	-7°C	2°C	7°C	12°C
PLR (T _{des} = -10°C)	100%	88%	54%	35%	15%
Power DC at full load		DC _A = DC _{bival}	DC	DC	DC
COP at partial load		COP	COP	COP	COP
COP at full load		COP'	COP'	COP'	COP'
CR	>1	1	(0.54 x P _{des}) / DC	(0.35 x P _{des}) / DC	(0.15 x P _{des}) / DC
Correction factor Fp	1	1	COP/COP'	COP/COP'	COP/COP'
PLR	part load ratio - climatic load factor				
CR	heat pump load factor				
DC	full load power at indicated temperatures				
DC _{bival}	full load power at -7/35°C				
P _{design}	full load with temperate climate				
COP	COP with CR load at the same temperature conditions as COP'				
COP'	COP at full load under the same temperature conditions as COP				

Operating limits

COLD source		OUTDOOR AIR	
Operating temperature (cut-off)		min	-20°C
		max	20°C
HOT source		WATER	
Operating temperature (cut-off)		min	22°C
		max	75°C

Model i-290 0106

Performance data measured in partial load conditions, according to UNI/TS 11300-4

Operating conditions	A T _{bival}	B	C	D
Reference temperature	-7°C	2°C	7°C	12°C
PLR (T _{design} = -10°C)	88%	54%	35%	15%
Power DC at full load	4,50	5,87	6,24	6,39
COP at partial load	2,81	3,91	4,63	5,23
COP at full load	2,81	3,91	4,76	5,56
CR	1,00	1,00	0,88	0,33
Correction factor Fp	1,00	1,00	0,97	0,94

Model i-290 0109 / 0109T

Performance data measured in partial load conditions, according to UNI/TS 11300-4

Operating conditions	A T _{bival}	B	C	D
Reference temperature	-7°C	2°C	7°C	12°C
PLR (T _{design} = -10°C)	88%	54%	35%	15%
Power DC at full load	7,93	8,69	9,69	10,3
COP at partial load	2,98	4,44	5,41	5,67
COP at full load	2,98	3,85	4,72	5,60
CR	1,00	1,00	1,00	0,49
Correction factor Fp	1,00	1,15	1,15	1,01

Model i-290 0112
Performance data measured in partial load conditions, according to UNI/TS 11300-4

Operating conditions	A Tbival	B	C	D
Reference temperature	-7°C	2°C	7°C	12°C
PLR (Tdesign = -10°C)	88%	54%	35%	15%
Power DC at full load	8,52	11,6	12,6	13,6
COP at partial load	2,84	3,79	5,82	5,91
COP at full load	2,84	3,93	4,83	5,97
CR	1,00	1,00	0,97	0,37
Correction factor Fp	1,00	0,96	1,20	0,99

Model i-290 0112T
Performance data measured in partial load conditions, according to UNI/TS 11300-4

Operating conditions	A Tbival	B	C	D
Reference temperature	-7°C	2°C	7°C	12°C
PLR (Tdesign = -10°C)	88%	54%	35%	15%
Power DC at full load	8,84	11,5	12,1	12,7
COP at partial load	2,71	3,95	4,60	5,17
COP at full load	2,71	3,87	4,54	5,38
CR	1,00	0,98	0,63	0,24
Correction factor Fp	1,00	1,02	1,01	0,96

Model i-290 0114
Performance data measured in partial load conditions, according to UNI/TS 11300-4

Operating conditions	A Tbival	B	C	D
Reference temperature	-7°C	2°C	7°C	12°C
PLR (Tdesign = -10°C)	88%	54%	35%	15%
Power DC at full load	12,6	13,8	14,8	15,6
COP at partial load	3,02	4,19	4,86	5,49
COP at full load	3,02	4,01	4,64	5,47
CR	1,00	0,98	0,83	0,32
Correction factor Fp	1,00	1,04	1,05	1,00

Model i-290 0115
Performance data measured in partial load conditions, according to UNI/TS 11300-4

Operating conditions	A Tbival	B	C	D
Reference temperature	-7°C	2°C	7°C	12°C
PLR (Tdesign = -10°C)	88%	54%	35%	15%
Power DC at full load	12,9	15,9	16,3	17,0
COP at partial load	2,91	4,44	4,88	5,42
COP at full load	2,91	4,12	4,94	5,78
CR	1,00	1,00	1,00	0,44
Correction factor Fp	1,00	1,08	0,99	0,94

Model i-290 0118
Performance data measured in partial load conditions, according to UNI/TS 11300-4

Operating conditions	A T _{bival}	B	C	D
Reference temperature	-7°C	2°C	7°C	12°C
PLR (T _{design} = -10°C)	88%	54%	35%	15%
Power DC at full load	12,6	17,9	18,7	19,6
COP at partial load	2,88	4,30	4,72	5,26
COP at full load	2,88	3,92	4,62	5,34
CR	1,00	1,00	1,00	0,43
Correction factor F _p	1,00	1,10	1,02	0,98

11.1 EER DATA TO CALCULATE THE ENERGY PERFORMANCE OF BUILDINGS, ACCORDING TO UNI/TS 11300-3

The EER coefficients under partial load conditions for i-290 reversible heat pumps are provided.

The conditions of reference under partial load specified by standard UNI/TS 11300-3 for air-water reversible chillers and heat pumps are shown below.

The EER are also provided for load factors lower than 25%.

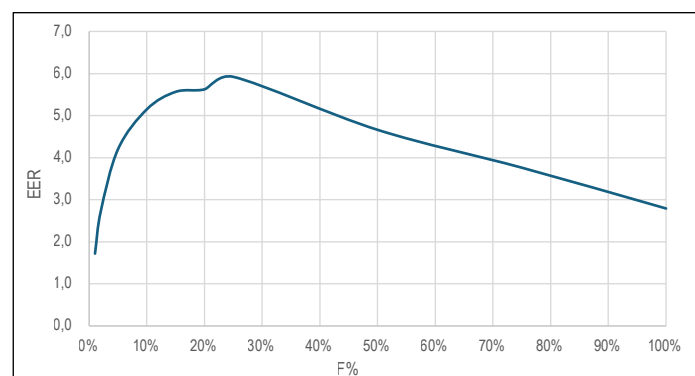
Test	Load factor	Outdoor air dry bulb temperature	Chilled water temperature on fan coil input/output
1	100%	35	12/7
2	75%	30	(*)/7
3	50%	25	(*)/7
4	25%	20	(*)/7

(*) temperature set by the full load water flow rate.

Model i-290 0106

i-290 0106			
Outdoor air dry bulb temperature [°C]	Load factor F%	EER	Cooling capacity [kW]
35	100%	2,79	5,43
30	75%	3,76	4,10
25	50%	4,66	2,70
20	25%	5,92	1,77

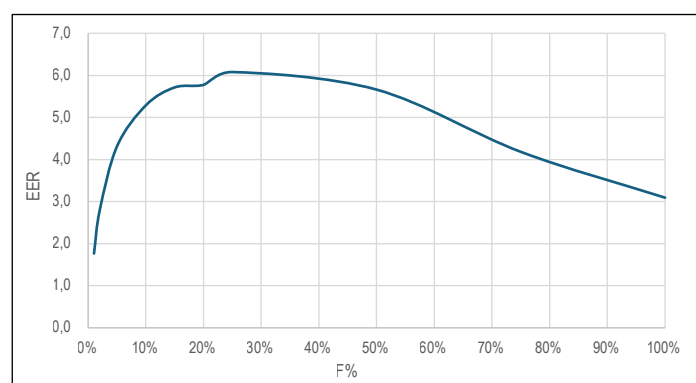
C	Load factor F%	EER @20 °C x C
0,95	20%	5,62
0,94	15%	5,56
0,87	10%	5,15
0,71	5%	4,20
0,46	2%	2,72
0,29	1%	1,72



Model i-290 0109 / 0109T

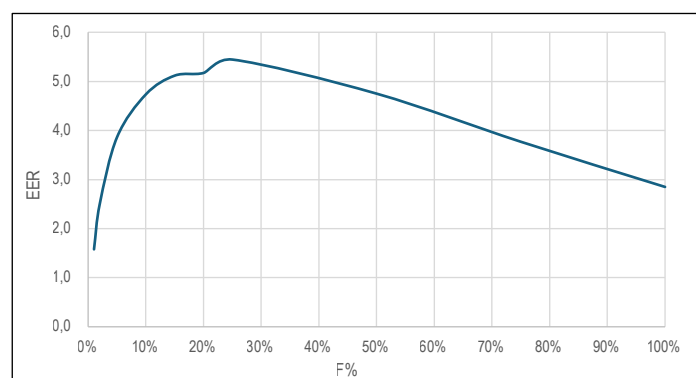
i-290 0109 / 0109T			
Outdoor air dry bulb temperature [°C]	Load factor F%	EER	Cooling capacity [kW]
35	100%	3,09	8,57
30	75%	4,18	6,40
25	50%	5,66	4,30
20	25%	6,08	2,75

C	Load factor F%	EER @20 °C x C
0,95	20%	5,77
0,94	15%	5,71
0,87	10%	5,29
0,71	5%	4,32
0,46	2%	2,80
0,29	1%	1,76


Model i-290 0112

i-290 0112			
Outdoor air dry bulb temperature [°C]	Load factor F%	EER	Cooling capacity [kW]
35	100%	2,85	10,7
30	75%	3,77	7,92
25	50%	4,75	5,22
20	25%	5,44	3,48

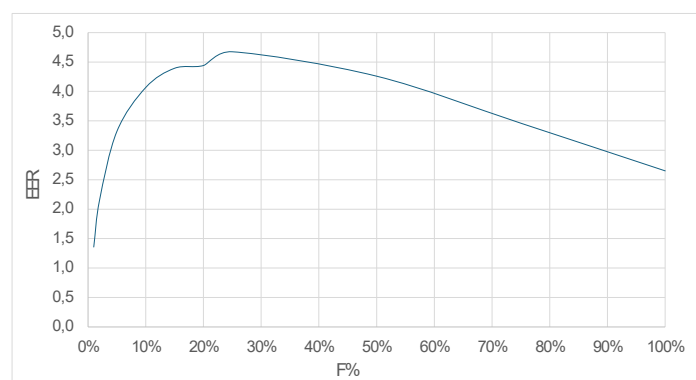
C	Load factor F%	EER @20 °C x C
0,95	20%	5,17
0,94	15%	5,12
0,87	10%	4,74
0,71	5%	3,87
0,46	2%	2,50
0,29	1%	1,58



Model i-290 0112T

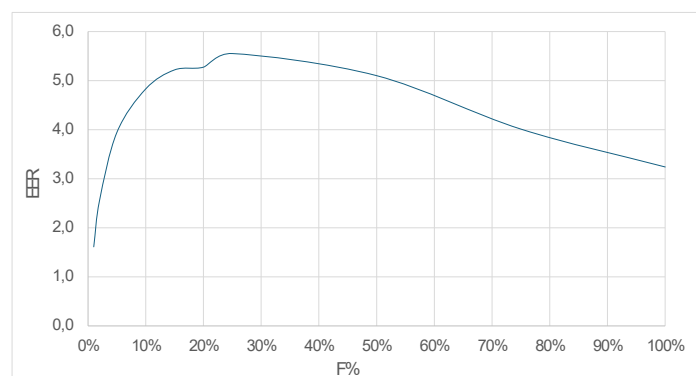
i-290 0112T			
Outdoor air dry bulb temperature [°C]	Load factor F%	EER	Cooling capacity [kW]
35	100%	2,65	10,6
30	75%	3,46	7,90
25	50%	4,26	5,20
20	25%	4,67	4,38

C	Load factor F%	EER @20 °C x C
0,95	20%	4,44
0,94	15%	4,39
0,87	10%	4,07
0,71	5%	3,32
0,46	2%	2,15
0,29	1%	1,36


Model i-290 0114

i-290 0114			
Outdoor air dry bulb temperature [°C]	Load factor F%	EER	Cooling capacity [kW]
35	100%	3,24	11,7
30	75%	4,01	8,70
25	50%	5,10	5,80
20	25%	5,55	5,42

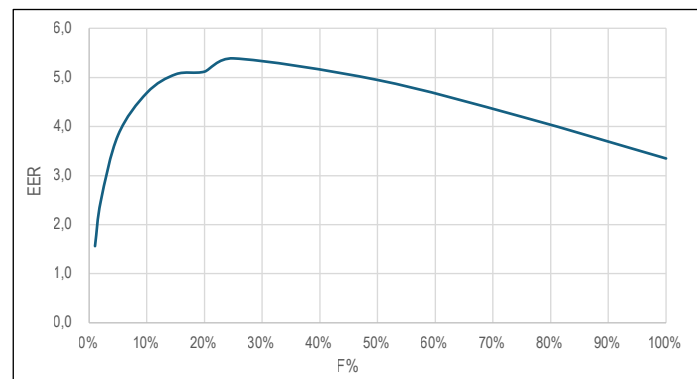
C	Load factor F%	EER @20 °C x C
0,95	20%	5,27
0,94	15%	5,22
0,87	10%	4,83
0,71	5%	3,94
0,46	2%	2,55
0,29	1%	1,61



Model i-290 0115

i-290 0115			
Outdoor air dry bulb temperature [°C]	Load factor F%	EER	Cooling capacity [kW]
35	100%	3,35	12,4
30	75%	4,20	9,29
25	50%	4,95	6,19
20	25%	5,39	3,62

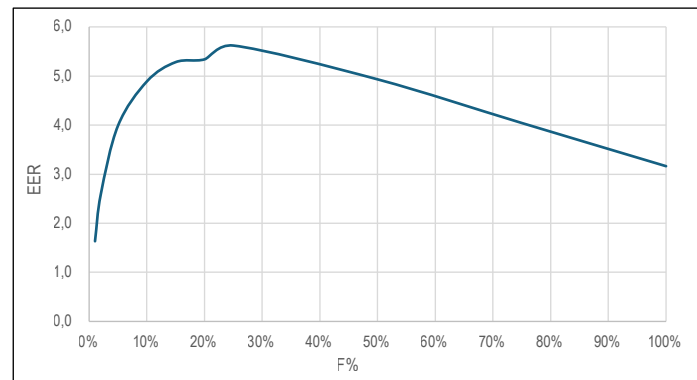
C	Load factor F%	EER @20 °C x C
0,95	20%	5,12
0,94	15%	5,07
0,87	10%	4,69
0,71	5%	3,83
0,46	2%	2,48
0,29	1%	1,56



Model i-290 0118

i-290 0118			
Outdoor air dry bulb temperature [°C]	Load factor F%	EER	Cooling capacity [kW]
35	100%	3,16	13,8
30	75%	4,04	10,3
25	50%	4,93	6,90
20	25%	5,62	3,87

C	Load factor F%	EER @20 °C x C
0,95	20%	5,34
0,94	15%	5,28
0,87	10%	4,89
0,71	5%	3,99
0,46	2%	2,58
0,29	1%	1,63



12. REFRIGERANT SAFETY DATA SHEET

Name:	R290
HAZARDS IDENTIFICATION	
Main hazards:	Highly flammable gas. Vapours are heavier than air and can cause asphyxiation due to reduced oxygen levels.
Specific hazards:	Contact with the liquid can cause ice burns.
FIRST AID MEASURES	
General information:	In high concentrations it can cause asphyxia. Symptoms may include loss of mobility and/or consciousness. In low concentrations it may have a narcotic effect.
Inhalation:	Move the victim to an uncontaminated area while wearing self-contained breathing apparatus. Use oxygen or artificial respiration if necessary. Keep the patient lying down and warm. Call a doctor.
Eye contact:	Carefully rinse with plenty of water for at least 15 minutes.
Skin contact:	Wash immediately with plenty of water for at least 15 minutes. Immediately remove contaminated clothing.
FIRE FIGHTING MEASURES	
Extinguishing media:	Water spray, dry powder.
Specific hazards:	Exposure to flames may cause the vessel to rupture or explode.
Specific methods:	Cool down the containers with a water spray from a safe position. Stop the product leakage if possible. Use water spray, if possible, to abate the fumes. Move the vessels away from the area of the fire if this can be done without posing any risks.
ACCIDENTAL LEAKAGE MEASURES	
Personal precautions:	Try to stop the leak. Evacuate personnel to safe areas. Eliminate the ignition sources. Ensure proper ventilation. Avoid entering sewers, basements, excavations and areas where accumulation can be dangerous. Use personal protective equipment. Remain upwind.
Environmental precautions:	Try to stop the leak.
Cleaning methods:	Ventilate the area.
HANDLING AND STORAGE	
Handling: technical measures/precautions:	Ensure sufficient air exchange and/or suction in the working area. Do not smoke. Keep away from sources of ignition (including electrostatic charges). Use only appropriate equipment, suitable for the product.
Advice for safe use:	Do not inhale the gas.
Storage:	Close carefully and store in a cool and well ventilated area. Storage containers should be checked periodically. Do not store with other oxidants in general or other combustible substances. Containers must not be stored in conditions that could lead to corrosion. All electrical equipment in the storage area should be compatible with the risk of forming an explosive atmosphere.
EXPOSURE CONTROLS/PERSONAL PROTECTION	
Control parameters:	OEL: data not available. DNEL: data not available. PNEC: data not available.
Respiratory protection:	Filter masks can be used if the ambient conditions and duration of use are known.
Eye protection:	Safety goggles.
Hand protection:	Work gloves.
Hygiene measures:	Do not smoke.
PHYSICAL AND CHEMICAL PROPERTIES	
Colour:	Colourless.
Odour:	Odourless.
Boiling point:	-42.1 °C at atm press.
Auto-ignition temperature:	470°C
Relative gas density (air=1)	1,50
Relative liquid density (water=1)	0,58
Solubility in water:	75 mg/l.
STABILITY AND REACTIVITY	
Stability:	Stable under normal conditions.
Materials to avoid:	Air, oxidising agents. Keep away from heat sources/sparks/open flames/heated surfaces.
Hazardous decomposition products:	Under normal conditions of storage and use, dangerous decomposition products should not be generated.
TOXICOLOGICAL INFORMATION	
Acute toxicity:	CL50/inhalation/4 hours/on rat = 20000 ppm.
Local effects:	No known effect.
Long term toxicity:	No known effect.
ECOLOGICAL INFORMATION	
Global warming potential GWP (R744=1):	0,02
Ozone Depletion Potential ODP (R11=1):	0
Notes on disposal:	Refer to the supplier's gas recovery programme. Avoid direct discharge into the atmosphere. Do not discharge where accumulation may be dangerous. Ensure that the emissions limits required by local regulations or specified in authorizations are not exceeded.

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